WARNING:
If the information in these instructions are not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

FOR YOUR SAFETY
Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

FOR YOUR SAFETY
What to do if you smell gas:
- Do not try to light any appliance
- Do not touch any electrical switch: do not use any phone in your building.
- Immediately call your gas supplier from a neighbour's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Installer: Please complete the details on the back cover and leave this manual with the homeowner.
Homeowner: Please keep these instructions for future reference.
To the New Owner:

Congratulations!
You are the owner of a state-of-the-art Gas Fireplace by REGENCY®. The Bellavista™ B41XTE has been designed to provide you with all the warmth and charm of a wood fireplace at the flick of a switch. The Bellavista™ B41XTE has been approved by Warnock Hersey/Intertek for both safety and efficiency. As it also bears our own mark, it promises to provide you with economy, comfort and security for many trouble free years to follow. Please take a moment now to acquaint yourself with these instructions and the many features of your Regency® Fireplace.

![WARNING!]

- **HOT GLASS WILL CAUSE BURNS**
- **DO NOT TOUCH GLASS UNTIL COOLED**
- **NEVER ALLOW CHILDREN TO TOUCH GLASS**

---

![QR Codes]

We recommend that our products be installed and serviced by professionals who are certified in the U.S. by the National Fireplace Institute® (NFI) or in Canada by Wood Energy Technical Training (WETT).
This Regency® product has been tested and listed by Warnock Hersey as a Direct Vent Wall Furnace to the following standards: VENTED GAS FIREPLACE HEATERS ANSI Z21.88-2009 / CSA 2.33-2009 and GAS-FIRED APPLIANCES FOR USE AT HIGH ALTITUDES CAN / CGA 2.17-M91.

This Direct Vent System Appliance must be installed in accordance with the manufacturer's installation instructions and the Manufactured Home Construction and Safety Standard, Title 24 CFR, Part 3280, or the current Standard of Fire Safety Criteria for Manufactured Home Installations, Sites, and Communities ANSI/NFPA 501A, and with CAN/CSA Z240-MH Mobile Home Standard in Canada.

This appliance installation must comply with the manufacturer's installation instructions and local codes, if any. In the absence of local codes follow the current National Fuel Gas Code, ANSI Z223.1 and the current National Electrical Code ANSI/NFPA 70 in the U.S.A., and the current CAN/CGA B149 Gas Installation Code and the current Canadian Electrical Code CSA C22.1 in Canada.

This appliance comes equipped with a dedicated #8 Ground Lug for attachment of the ground wire to the steel chassis as applicable to local codes.

The appliance, when installed, must be electrically grounded in accordance with local codes or, in the absence of local codes, with the National Electrical Code, ANSI/NFPA 70, or the Canadian Electrical Code, CSA C22.1.

This appliance may only be installed in an aftermarket permanently located, manufactured (U.S.A only) or mobile home, where not prohibited by local codes.

This appliance can only be used with the type of gas indicated on the rating plate. This appliance is not convertible for use with other gases.

Ensure that structural members are not cut or weakened during installation.
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This is a copy of the label that accompanies each Bellavista™ B41XTE Direct Vent Gas Fireplace. We have printed a copy of the contents here for your review.

**NOTE:** Regency® units are constantly being improved. Check the label on the unit and if there is a difference, the label on the unit is the correct one.

---

**SAFE® LABEL**

Listed: VENTED GAS FIREPLACE HEATER
Certified for/Certifiée pour: CANADA, and U.S.A.
Tested to: CAN/CGA-2.17-M91(R2009)
MAY BE INSTALLED IN MANUFACTURED (MOBILE) HOMES AFTER FIRST SALE.

For the State of Massachusetts, installation and repair must be done by a plumber or gas fitter licensed in the Commonwealth of Massachusetts.

For the State of Massachusetts, flexible connectors shall not exceed 36 inches in length.

For the State of Massachusetts, the appliances individual manual shut-off must be a t-handle type valve.

The State of Massachusetts requires the installation of a carbon monoxide alarm in accordance with NFPA 720 and a CO alarm with battery back up in the same room where the gas appliance is installed.
5.08: Modifications to NFPA-54, Chapter 10

(2) Revise 10.8.3 by adding the following additional requirements:

(a) For all side wall horizontally vented gas fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

1. INSTALLATION OF CARBON MONOXIDE DETECTORS. At the time of installation of the side wall horizontal vented gas fueled equipment, the installing plumber or gasfitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side wall horizontal vented gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard wired carbon monoxide detectors

a. In the event that the side wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.

b. In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.

2. APPROVED CARBON MONOXIDE DETECTORS. Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.

3. SIGNAGE. A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, "GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS".

4. INSPECTION. The state or local gas inspector of the side wall horizontally vented gas fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a)1 through 4.

(b) EXEMPTIONS: The following equipment is exempt from 248 CMR 5.08(2)(a)1 through 4:

1. The equipment listed in Chapter 10 entitled "Equipment Not Required To Be Vented" in the most current edition of NFPA 54 as adopted by the Board; and

2. Product Approved side wall horizontally vented gas fueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.

(c) MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM PROVIDED. When the manufacturer of Product Approved side wall horizontally vented gas equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:

1. Detailed instructions for the installation of the venting system design or the venting system components; and

2. A complete parts list for the venting system design or venting system.

(d) MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM NOT PROVIDED. When the manufacturer of a Product Approved side wall horizontally vented gas fueled equipment does not provide the parts for venting the flue gases, but identifies "special venting systems", the following requirements shall be satisfied by the manufacturer:

1. The referenced "special venting system" instructions shall be included with the appliance or equipment installation instructions; and

2. The "special venting systems" shall be Product Approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.

(e) A copy of all installation instructions for all Product Approved side wall horizontally vented gas fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.
UNIT DIMENSIONS

DIMENSIONS

UNIT DIMENSIONS

Regency Bellavista™ B41XTE -1 Gas Fireplace
**IMPORTANT MESSAGE**

**SAVE THESE INSTRUCTIONS**

The B41XTE Gas Fireplace must be installed in accordance with these instructions. Carefully read all the instructions in this manual first. Consult the "authority having jurisdiction" to determine the need for a permit prior to starting the installation. It is the responsibility of the installer to ensure this fireplace is installed in compliance with manufacturers instructions and all applicable codes.

**BEFORE YOU START**

Safe installation and operation of this appliance requires common sense, however, we are required by the Canadian Safety Standards and ANSI Standards to make you aware of the following:

**INSTALLATION AND REPAIR SHOULD BE DONE BY AN AUTHORIZED SERVICE PERSON. THE APPLIANCE SHOULD BE INSPECTED BEFORE USE AND AT LEAST ANNUALLY BY A PROFESSIONAL SERVICE PERSON. MORE FREQUENT CLEANING MAY BE REQUIRED DUE TO EXCESSIVE LINT FROM CARPETING, BEDDING MATERIAL, ETC. IT IS IMPERATIVE THAT CONTROL COMPARTMENTS, BURNERS AND CIRCULATING AIR PASSAGEWAYS OF THE APPLIANCE BE KEPT CLEAN.**

**DUE TO HIGH TEMPERATURES, THE APPLIANCE SHOULD BE LOCATED OUT OF TRAFFIC AND AWAY FROM FURNITURE AND DRAPERIES.**

**WARNING: FAILURE TO INSTALL THIS APPLIANCE CORRECTLY WILL VOID YOUR WARRANTY AND MAY CAUSE A SERIOUS HOUSE FIRE.**

**CHILDREN AND ADULTS SHOULD BE ALERTED TO THE HAZARDS OF HIGH SURFACE TEMPERATURES, ESPECIALLY THE FIREPLACE GLASS, AND SHOULD STAY AWAY TO AVOID BURNS OR CLOTHING IGNITION.**

**GENERAL SAFETY INFORMATION**

1. The appliance installation must conform with local codes or, in the absence of local codes, with the current Canadian or National Gas Codes, CAN1-B149 or ANSI Z223.1 Installation Codes.

2. The appliance when installed, must be electrically grounded in accordance with local codes, or in the absence of local codes with the current National Electrical Code, ANSI/NFPA 70 or CSA C22.1 Canadian Electrical Code.

3. See general construction and assembly instructions. The appliance and vent should be enclosed.

4. This appliance must be connected to the specified vent and termination cap to the outside of the building envelope. Never vent to another room or inside a building. Make sure that the vent is fitted as per Venting instructions.

5. Inspect the venting system annually for blockage and any signs of deterioration.

6. Venting terminals shall not be recessed into a wall or siding.

7. Any safety glass removed for servicing must be replaced prior to operating the appliance.

8. To prevent injury, do not allow anyone who is unfamiliar with the operation to use the fireplace.

9. Wear gloves and safety glasses for protection while doing required maintenance.

10. Be aware of electrical wiring locations in walls and ceilings when cutting holes for termination.

11. Under no circumstances should this appliance be modified. Parts that have to be removed for servicing should be replaced prior to operating this appliance.

12. Installation and any repairs to this appliance should be done by a qualified service person. A professional service person should be called to inspect this appliance annually. Make it a practice to have all of your gas appliances checked annually.

13. Do not slam shut or strike the glass door.

14. Under no circumstances should any solid fuels (wood, paper, cardboard, coal, etc.) be used in this appliance.

15. The appliance area must be kept clear and free of combustible materials, (gases and other flammable vapours and liquids).

**Emissions from burning wood or gas could contain chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.**
INSTALLATION

CHECKLIST

1) Locate appliance
   a) Room location (Refer to "Locating Your Gas fireplace" section)
   b) Clearances to Combustibles (Refer to "Clearances" section)
   c) Mantle Clearances (Refer to "Combustible Mantel Clearances" section)
   d) Framing & Finishing Requirements (Refer to "Framing & Finishing" section)
   e) Venting Requirements (Refer to "Venting" section)

2) Assemble Top Standoffs and Top Facing Support and Side Nailing Strips (Refer to "Unit Assembly Prior to Installation" Section).
   Note: Must be done before installing unit into place.

3) Install vent (Refer to "Venting" sections).

4) Make gas connections. Test the pilot. Must be as per diagram (Refer to "Pilot Adjustment" section).

5) Make electrical connections to receptacle supplied with unit (recommended).

6) Install standard and optional features. Refer to the following sections:
   a. Install 4AA batteries into battery pack
   b. Inner Panels or Brick Panels (Required)
   c. Log Set Installation
   d. Standard Flush Door
   e. Remote Control
   f. Wall Switch
   g. Wall Thermostat
   h. Fan Installation (Optional)
   i. Light Installation (Optional)
   j. Louvers / Flush Panels
   k. Full Screen Arch Door
   l. Finishing Trim (Optional)

7) Final check.

This includes:

1) Clocking the appliance to ensure the correct firing rate (rate noted on label), after burning appliance for 15 minutes.

2) If required, adjusting the primary air to ensure that the flame does not carbon. First allow the unit to burn for 15-20 min. to stabilize.

CAUTION: Any alteration to the product that causes sooting or carboning that results in damage is not the responsibility of the manufacturer.

LOCATING YOUR GAS FIREPLACE

1) When selecting a location for your fireplace, ensure that the clearances are met.

2) The appliance must be installed on a flat, solid, continuous surface. For example a wood, metal or concrete floor or in a raised (on the wall) application. The appliance must be installed on a metal or wood panel extending the full width and depth of the appliance.

3) The B41XTE Gas Fireplace can be installed in a recessed position or framed out into the room as in A, B, C and D. See Diagram 1.

Diagram 1

A) Flat on Wall
B) Flat on Wall Corner
C) Recessed into Wall/Alcove
D) Corner

4) This appliance is Listed for bedroom installations using the standard Remote (millivolt thermostat system). Some areas may have further requirements, check local codes before installation.

5) The B41XTE Gas Fireplace are approved for alcove installations, see "Clearances" section for details.

6) We recommend that you plan your installation on paper using exact measurements for clearances and floor protection before actually installing this appliance. Have an authorized inspector, dealer, or installer review your plans before installation.

Note: For vent terminations refer to "Exterior Vent Termination Locations" section.
CLEARANCES

The clearances listed below are Minimum distances unless otherwise stated:

A major cause of chimney related fires is failure to maintain required clearances (air space) to combustible materials. It is of the greatest importance that this fireplace and vent system be installed only in accordance with these instructions.

Caution Requirements
The top, back and sides of the fireplace are defined by standoffs. The metal ends of the standoff may NOT be recessed into combustible construction.

WARNING
Fire hazard is an extreme risk if these clearances (air space) to combustible materials are not adhered to. It is of greatest importance that this fireplace and vent system be installed only in accordance with these instructions.

B41XTE Clearance Requirements

<table>
<thead>
<tr>
<th>Clearance:</th>
<th>Dimension</th>
<th>Measured From:</th>
</tr>
</thead>
<tbody>
<tr>
<td>A: Mantel Height (min.)</td>
<td>15&quot; (381mm)</td>
<td>Top of Fireplace Opening</td>
</tr>
<tr>
<td>B: Sidewall</td>
<td>9&quot; (229mm)</td>
<td>Side of Fireplace Opening</td>
</tr>
<tr>
<td>C: Ceiling</td>
<td>33-3/4&quot; (933mm)</td>
<td>Top of Fireplace Opening</td>
</tr>
<tr>
<td>D: Mantel Depth (max.)</td>
<td>12&quot; (304mm)</td>
<td>23-1/4&quot; (591mm) from Top of Fireplace Opening</td>
</tr>
<tr>
<td>E: Alcove Width</td>
<td>60&quot; (1524mm)</td>
<td>Wall to Wall (Minimum)</td>
</tr>
<tr>
<td>F: Alcove Depth</td>
<td>36&quot; (914mm)</td>
<td>Front to Back Wall (Maximum)</td>
</tr>
<tr>
<td>Notes:</td>
<td>0&quot;</td>
<td>No Hearth Required</td>
</tr>
</tbody>
</table>

NOTE: A 16" deep non-combustible hearth pad is recommended for hardwood flooring and carpet.

Minimum Vent Clearances to Combustibles

<table>
<thead>
<tr>
<th>Clearance</th>
<th>Distance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Horizontal Top</td>
<td>3&quot; (76mm)</td>
</tr>
<tr>
<td>Horizontal Side</td>
<td>2&quot; (51mm)</td>
</tr>
<tr>
<td>Horizontal Bottom</td>
<td>2&quot; (51mm)</td>
</tr>
<tr>
<td>Vertical Vent</td>
<td>2&quot; (51mm)</td>
</tr>
</tbody>
</table>
**MANTEL CLEARANCES**

Due to the extreme heat this fireplace emits, the mantel clearances are critical. Combustible mantel clearances from top of front facing are shown in the diagram on the right.

**Note:** A non-combustible mantel may be installed at a lower height if the framing is made of metal studs covered with a non-combustible board.

**Note:** Ensure the paint that is used on the mantel and the facing is “heat resistant” or the paint may discolour.

<table>
<thead>
<tr>
<th>Mantel Clearances</th>
<th>( A )</th>
<th>( B )</th>
<th>( C )</th>
<th>( D )</th>
</tr>
</thead>
<tbody>
<tr>
<td>From Top of Fireplace Opening</td>
<td>35-1/4” (895mm)</td>
<td>23-1/4” (591mm)</td>
<td>19-1/2” (495mm)</td>
<td>15” (381mm)</td>
</tr>
</tbody>
</table>
MANTEL LEG CLEARANCES

- Non-combustible material required for header (steel stud) on edge.

NON-COMBUSTIBLE REQUIREMENTS

- Min. 13-1/2" (343mm) Non-combustible
- Min. 48-3/4" (1238mm) Non-combustible
- Min. 47-1/4" (1200mm) Framing
- Min. 3-1/2" (89mm) on edge
** Important: Framing height requires consideration of the hearth depth. Dimension N = N + the thickness of the installed hearth.

<table>
<thead>
<tr>
<th>Framing Dimensions</th>
<th>Description</th>
<th>B41XTE</th>
</tr>
</thead>
<tbody>
<tr>
<td>M</td>
<td>Framing Width</td>
<td>47-1/4&quot; (1200mm)</td>
</tr>
<tr>
<td>N</td>
<td>Framing Height</td>
<td>49-1/2&quot; (1257mm)</td>
</tr>
<tr>
<td>O (Rear Vent)</td>
<td>Framing Depth - Rear Vent</td>
<td>23-1/4&quot; (591mm)</td>
</tr>
<tr>
<td>O (Top Vent)</td>
<td>Framing Depth - Top Vent</td>
<td>22-5/8&quot; (575mm)</td>
</tr>
<tr>
<td>P</td>
<td>Corner Facing Wall Width</td>
<td>60-1/4&quot; (1530mm)</td>
</tr>
<tr>
<td>Q</td>
<td>Corner Facing Wall Width</td>
<td>85-3/16&quot; (2163mm)</td>
</tr>
<tr>
<td>R (Rear Vent)</td>
<td>Framed Chase Ceiling - Rear</td>
<td>49-1/2&quot; (1257mm)</td>
</tr>
<tr>
<td>R (Top Vent)</td>
<td>Framed Chase Ceiling - Top</td>
<td>54-1/2&quot; (1384mm)</td>
</tr>
<tr>
<td>S (Rear Vent)</td>
<td>Vent Centerline Height - Rear</td>
<td>28-1/2&quot; (724mm)</td>
</tr>
<tr>
<td>S (Top Vent)</td>
<td>Vent Centerline Height - Top</td>
<td>47-1/2&quot; (1207mm) Rigid / Flex</td>
</tr>
<tr>
<td>T</td>
<td>Gas Connection Height</td>
<td>1-1/2&quot; (38mm)</td>
</tr>
<tr>
<td>U</td>
<td>Gas Connection Inset</td>
<td>5&quot; (127mm)</td>
</tr>
<tr>
<td>V</td>
<td>Gas Connection Width</td>
<td>3-1/4&quot; (82mm)</td>
</tr>
<tr>
<td>W</td>
<td>Non-Combustible Top Height</td>
<td>13-1/2&quot; (343mm)</td>
</tr>
</tbody>
</table>
**FINISHING**

**IMPORTANT FINISHING DETAIL NOTE:**

Before placing unit into final position—it is important to know the total thickness / height of finished hearth (tile, carpet, etc.) The base of the fireplace should be level or higher than the finished hearth height.

**Important:**
Finishing materials such as tile, river rock, etc. must not protrude beyond the front facing flanges the sides and top of the fireplace opening.

**Full Screen Doors Only:**
If finishing with any material thicker than 1-1/4” - a 3/4” gap must be maintained between the full screen doors and the finishing material.

This gap is necessary to facilitate the installation and removal of the full screen doors.

---

**Note:**
All non-combustible facing material should butt up cleanly to the flanges around the fireplace opening.

Rough edges will be visible from the front view with the flush louvers or flush panels - if not using the optional finishing trim.

To maintain a clean finished edge - it is recommended to install the non-combustible facing material with the finished edge against the fireplace / nailing strips.

Alternatively, you can use J Style Trim or Metal Corner Bead to cover cut edges of the non-combustible facing material.
UNIT ASSEMBLY PRIOR TO INSTALLATION

BEFORE YOU START

The Top Facing Support, the Side Nailing Strips, the 2 Top Standoffs and the Flue Collar must be correctly positioned and attached before the fireplace is moved into position.

TOP STANDOFF ASSEMBLY

The top standoffs are shipped in a flat position and must be folded into shape and attached.

1) Remove the standoffs from the fireplace top.
2) Take each standoff and bend into the correct shape. Bend up at the bend lines until the screw holes in the standoff and the pre-punched screw holes on the fireplace top line up.
3) Attach the standoff securely to the top with 2 screws per standoff (on opposite corners).

TOP FACING SUPPORT

Determine the total thickness of facing material (e.g. drywall or wood plus ceramic tiles) to allow the finished surface to be flush with the front of the unit. Total facing thickness can vary from 1/2” (13mm) to 1-1/4” (32mm) thick.

The Top Facing Support can be mounted in 3 different positions depending on the thickness of the facing material.

1) Mount Top Facing Support using the 3 supplied screws into the three pre-punched screw holes on the top front of the unit. Use hole positions A, B, or C depending on your facing depth.

SIDE NAILING STRIPS

The side nailing strips come attached to the unit. There are 2 plates, one on the top and bottom that can be folded out as required depending on the facing depth as per chart shown.

<table>
<thead>
<tr>
<th>Facing Material Depth</th>
<th>Screw Position</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2” / 13mm</td>
<td>A</td>
</tr>
<tr>
<td>7/8” / 22mm</td>
<td>B</td>
</tr>
<tr>
<td>1-1/4” / 32mm</td>
<td>C*</td>
</tr>
</tbody>
</table>

* For “C” screw position the top facing support is reversed.

"C" Screw Position:
For a facing material depth of 1-1/4” (32mm), the top facing support must be reversed.
CONVERSION TO TOP VENT

Note: This conversion must be done prior to the unit being placed in position. The unit comes equipped as a rear vent unit. These instructions are to be used, only if the unit is going to be top vented.

<table>
<thead>
<tr>
<th>Top Collar Assembly Kit Includes:</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Intake Collar Assembly with Gasket</td>
</tr>
<tr>
<td>1 Intake Cover Plate with Gasket</td>
</tr>
<tr>
<td>1 Top/Rear Exhaust Assembly with Gasket</td>
</tr>
<tr>
<td>1 Baffle Plate</td>
</tr>
<tr>
<td>29 1/4&quot; x 1/2&quot; Screws (4 spares)</td>
</tr>
<tr>
<td>1 Restrictor</td>
</tr>
<tr>
<td>1 Intake Collar Gasket (spare)</td>
</tr>
<tr>
<td>1 Exhaust Assembly Gasket (spare)</td>
</tr>
<tr>
<td>1 Insulation Plate Cover</td>
</tr>
<tr>
<td>1 Insulation Filling</td>
</tr>
</tbody>
</table>

1) Remove the door by releasing the spring hooks at the bottom and lifting the door up off the door frame.

2) From inside the firebox, remove the baffle plate by removing 4 screws - remove top front screw first.

3) From the inside of the firebox, remove the exhaust assembly by removing the 10 screws.

4) From the outside rear of the firebox, remove the intake collar assembly. Remove the 4 - 1/4" x 1/2" screws.

5) From the outside top of the firebox - remove top insulation cover plate - by removing 2 screws as shown and discard.

6) From the outside top of the firebox - slide the square piece of insulation out and discard.

7) From the outside top of the firebox - remove the intake cover plate by removing the 4 - 1/4" x 1/2" screws.

Before proceeding to Step 8, inspect condition of all gaskets. DO NOT install parts with damaged gaskets. Replace if necessary with spare gaskets supplied.
8) From the outside top of the firebox, completely remove the insulation under the cover plate as shown and discard.

9) From the outside back of the firebox, locate the insulation deflector and bend completely upwards flat against the back of firebox.

**IMPORTANT**: If the insulation deflector is not bent flat against the back of the firebox, this will block air intake which will affect the unit's performance.

View Front of Firebox

10) From the inside of the firebox, place the exhaust assembly into position as shown in Diagram 1 and secure with 10 - 1/4" x 1/2" screws (Diagram 2). Ensure all screws are tight, but do not over tighten. All 10 screws must be used.

Diagram 1

Diagram 2

11) From the outside top of the firebox, install the intake collar assembly. Secure with 4 - 1/4" x 1/2" screws. Ensure all screws are tight, but do not over tighten. All 4 screws must be used.

12) From the outside rear of the firebox, install the intake cover plate with 4 - 1/4" x 1/2" screws. Ensure all screws are tight, but do not over tighten. All 4 screws must be used.

13) Set vent restrictor accordingly - see next page.

14) From inside the firebox, re-install the baffle plate from step 2.

15) From inside the firebox, reinstall the top heat deflector by placing 2 screws.

Note: Reuse existing screw holes - do not make new holes. Tighten screws.

16) From inside the firebox, reinstall the baffle plate by placing 4 screws - replace top front screw first. Leave loose - until rear screws installed. See Diagram 3.
VENTING INTRODUCTION

The B41XTE uses the "balanced flue" technology Co-Axial system. The inner liner vents products of combustion to the outside while the outer liner draws outside combustion air into the combustion chamber thereby eliminating the need to use heated room air for combustion and losing warm room air up the chimney.

Note: These flue pipes must not be connected to any other appliance.

The gas appliance and vent system must be vented directly to the outside of the building, and never be attached to a chimney serving a separate solid fuel or gas burning appliance. Each direct vent gas appliance must use its own separate vent system. Common vent systems are prohibited.

VENT RESTRICTOR & BAFFLE INSTALLATION

NOTE: THE VENT RESTRICTOR & BAFFLE MUST BE INSTALLED PRIOR TO OPTIONAL PANEL INSTALLATION.

1) Determine the venting configuration.

2) Go to venting arrangements section to determine if a vent restrictor setting is required.
   Note: The vent restrictor does not apply to rear vent applications.

3) Remove baffle plate. See Diagram 3.

4) Align the vent restrictor plate to the required vent restrictor position as per diagram 1.

5) Once the vent restrictor plate is in the required position, secure with 2 - 1/4" x 1/2" screws. Ensure all screws are tight, but do not over tighten. (See diagram 2).

6) From inside the firebox, install the baffle plate with 4 - 1/4" x 1/2" screws. Ensure all screws are tightly secure, but do not over tighten.
## EXTERIOR VENT TERMINATION REQUIREMENTS

### Minimum Clearance Requirements

<table>
<thead>
<tr>
<th>Requirement</th>
<th>Canada</th>
<th>USA</th>
</tr>
</thead>
<tbody>
<tr>
<td>A Clearance above grade, veranda, porch, deck, or balcony</td>
<td>12”(30cm)</td>
<td>12”(30cm)</td>
</tr>
<tr>
<td>B Clearance to window or door that may be opened</td>
<td>12”(30cm)</td>
<td>9” (23cm)</td>
</tr>
<tr>
<td>C Clearance to permanently closed window</td>
<td>*</td>
<td>*</td>
</tr>
<tr>
<td>D Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 feet (61cm) from the center line of the terminal (check with the local code)</td>
<td>24”(60cm)</td>
<td>24”(60cm)</td>
</tr>
<tr>
<td>E Clearance to unventilated soffit</td>
<td>19-1/2”(50cm)</td>
<td>20”(51cm)</td>
</tr>
<tr>
<td>F Clearance to outside corner: with AstroCap XL Termination Cap.</td>
<td>13”(33cm)</td>
<td>13”(33cm)</td>
</tr>
<tr>
<td>Clearance to outside corner: with all other approved Termination Caps.</td>
<td>13”(33cm)</td>
<td>13”(33cm)</td>
</tr>
<tr>
<td>G Clearance to inside corner: with AstroCap XL Termination Cap.</td>
<td>5-1/2”(14cm)</td>
<td>5-1/2”(14cm)</td>
</tr>
<tr>
<td>Clearance to inside corner: with all other approved Termination Caps.</td>
<td>7”(18cm)</td>
<td>7”(18cm)</td>
</tr>
<tr>
<td>H Clearance to each side of center line extended above meter/regulator assembly</td>
<td>36”(90cm)&quot;</td>
<td>*</td>
</tr>
<tr>
<td>J Clearance to service regulator vent outlet</td>
<td>36”(90cm)</td>
<td>*</td>
</tr>
<tr>
<td>K Clearance to non-mechanical air supply inlet to building or the combustion air inlet to any other appliance</td>
<td>12”(30cm)</td>
<td>9” (23cm)</td>
</tr>
<tr>
<td>L Clearance to a mechanical air supply inlet #3’ (91cm) above if within 10’ (3m) horizontally.</td>
<td>72”(1.8m)</td>
<td>36”(90cm)</td>
</tr>
<tr>
<td>M Clearance above paved sidewalk or a paved driveway located on public property</td>
<td>84”(2.1m)</td>
<td>*</td>
</tr>
<tr>
<td>N Clearance under veranda, porch, deck, or balcony</td>
<td>12”(30cm)</td>
<td>*</td>
</tr>
</tbody>
</table>

1. In accordance with current CSA B149.1, Natural Gas and Propane Installation Code
2. In accordance with the current ANSI Z223.1/NFPA 54, National Fuel Gas Code
3. A vent shall not terminate directly above a sidewalk or paved driveway which is located between two single family dwellings and serves both dwellings
4. Clearance in accordance with local installation codes and the requirements of the gas supplier
5. Permitted only if veranda, porch, deck, or balcony is fully open on a minimum of two sides beneath the floor
6. 3 feet (91cm) within a height of 15 feet (4.5m) above the meter / regulator assembly
7. 3 feet (91cm) above - if within 10 feet (3m) horizontally
## INSTALLATION

### 5" X 8" RIGID PIPE

*CROSS REFERENCE CHART ONLY*

Components from different Manufacturers may not be mixed. Not all Rigid Pipe components are available directly from FPI.

<table>
<thead>
<tr>
<th>Description</th>
<th>Simpson Direct Vent Pro®</th>
<th>Selkirk Direct Temp™</th>
<th>Metal-Fab™ Sure Seal</th>
<th>ICC Excel Direct</th>
</tr>
</thead>
<tbody>
<tr>
<td>6&quot; Pipe Length-Galvanized</td>
<td>58DVA-06</td>
<td>SDT-6</td>
<td>SD6</td>
<td>TC-5DL6</td>
</tr>
<tr>
<td>6&quot; Pipe Length-Black</td>
<td>58DVA-06B</td>
<td>SDT-6B</td>
<td>SD6B</td>
<td>TC-5DL6B</td>
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<tr>
<td>9&quot; Pipe Length-Galvanized</td>
<td>58DVA-09</td>
<td>SDT-9</td>
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<td>N/A</td>
</tr>
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<td>9&quot; Pipe Length-Black</td>
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<td>SDT-9B</td>
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<td>N/A</td>
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<tr>
<td>12&quot; Pipe Length-Galvanized</td>
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<td>SDT-12</td>
<td>SD12</td>
<td>TC-5DL1</td>
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<tr>
<td>12&quot; Pipe Length-Black</td>
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<td>SDT-12B</td>
<td>SD12B</td>
<td>TC-5DL1B</td>
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<tr>
<td>18&quot; Pipe Length-Galvanized</td>
<td>58DVA-18</td>
<td>SDT-18</td>
<td>SD18</td>
<td>TC-5DL18</td>
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<tr>
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<td>SDT-18B</td>
<td>SD18B</td>
<td>TC-5DL18B</td>
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<td>SDT-24</td>
<td>SD24</td>
<td>TC-5DL2</td>
</tr>
<tr>
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<td>SDT-24B</td>
<td>SD24B</td>
<td>TC-4DL2B</td>
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<tr>
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<td>SDT-36</td>
<td>SD36</td>
<td>TC-5DL3</td>
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<tr>
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<td>SDT-36B</td>
<td>SD36B</td>
<td>TC-5DL3B</td>
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<tr>
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<td>SDT-48</td>
<td>SD48</td>
<td>TC-5DL4</td>
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<td>SDT-48B</td>
<td>SD48B</td>
<td>TC-5DL4B</td>
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<tr>
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<td>5DAL</td>
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<td>5DALB</td>
<td>TC-5DLTB</td>
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<tr>
<td>Adjustable Length 11&quot;-14&quot;-Galvanized</td>
<td>Disc. - See 58DV-08A</td>
<td>SDT-AJ</td>
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<td>Adjustable Length 11&quot;-14&quot;-Black</td>
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<tr>
<td>Extension Pipe 17&quot;-24&quot;-Galvanized</td>
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<tr>
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<td>Adjustable Length 8-1/2&quot;-Galvanized</td>
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<tr>
<td>Extension Pipe 16&quot;-Galvanized</td>
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<tr>
<td>Extension Pipe 16&quot;-Black</td>
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<tr>
<td>45° Elbow-Galvanized</td>
<td>58DVA-E45</td>
<td>SDT-EL45</td>
<td>SDT-EL45</td>
<td>TE-5DE45</td>
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<tr>
<td>45° Elbow-Black</td>
<td>58DVA-E45B</td>
<td>SDT-EL45B</td>
<td>SDT-EL45B</td>
<td>TE-5DE45B</td>
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<tr>
<td>45° Elbow Swivel-Galvanized</td>
<td>Disc. - See 58DV-E45</td>
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<td>N/A</td>
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<tr>
<td>45° Elbow Swivel-Black</td>
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<td>90° Elbow-Galvanized</td>
<td>58DVA-E90</td>
<td>SDT-EL90S</td>
<td>SDT-EL90S</td>
<td>TE-5DE90</td>
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<tr>
<td>90° Elbow-Black</td>
<td>58DVA-E90B</td>
<td>SDT-EL90SB</td>
<td>SDT-EL90SB</td>
<td>TE-5DE90B</td>
</tr>
<tr>
<td>90° Elbow, Swivel-Galvanized</td>
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<td>N/A</td>
<td>N/A</td>
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<tr>
<td>90° Elbow, Swivel-Black</td>
<td>Disc. - See 46DVA-E45B</td>
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<tr>
<td>90° Starter Elbow, Swivel-Galvanized</td>
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<td>Adaptor*</td>
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<tr>
<td>Ceiling Support</td>
<td>58DVA-DC</td>
<td>SDT-CS</td>
<td>SDSP</td>
<td>TE-5DE45</td>
</tr>
<tr>
<td>Cathedral Support Box</td>
<td>58DVA-CS</td>
<td>SDT-CSSS</td>
<td>SDRS</td>
<td>TE-5DE45B</td>
</tr>
<tr>
<td>Wall Support/Band</td>
<td>58DVA-WS</td>
<td>SDT-WSSB</td>
<td>SDWS</td>
<td>N/A</td>
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<tr>
<td>Offset Support</td>
<td>58DVA-ES - N/A</td>
<td>SDT-OS</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Wall Thimble-Black</td>
<td>58DVA-WT</td>
<td>SDT-WT</td>
<td>SDWT</td>
<td>TE-5DE90</td>
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<td>Wall Thimble Support/Ceiling Support</td>
<td>58DVA-DC - N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>TE-5DE90B</td>
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<td>Firestop Spacer</td>
<td>58DVA-FS</td>
<td>SFT-FS</td>
<td>SDFT-S</td>
<td>N/A</td>
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<td>Trim Plate-Black</td>
<td>58DVA-WS</td>
<td>SFT-TP</td>
<td>SDCP</td>
<td>N/A</td>
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</tbody>
</table>
### INSTALLATION

<table>
<thead>
<tr>
<th>Description</th>
<th>Simpson Direct Vent Pro®</th>
<th>Selkirk Direct Temp™</th>
<th>Metal-Fab™ Sure Seal</th>
<th>ICC Excel Direct</th>
</tr>
</thead>
<tbody>
<tr>
<td>Attic Insulation Shield 12&quot;</td>
<td>58DVA-IS N/A from FPI</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
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<tr>
<td>Basic Horizontal Termination Kit (A)</td>
<td>N/A</td>
<td>5DT-HKA</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Horizontal Termination Kit (B)</td>
<td>58DVA-KHA</td>
<td>5DT-HKB</td>
<td>N/A</td>
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<tr>
<td>Vertical Termination Kit</td>
<td>58DVA-VHA</td>
<td>5DT-VKC</td>
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<td>High Wind Vertical Cap</td>
<td>58DVA-VCH</td>
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<td>N/A</td>
<td>TM-5VT</td>
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<tr>
<td>High Wind Horizontal Cap</td>
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<td>5DT-HHC</td>
<td>5DHT</td>
<td>TM-5HT</td>
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<td>5DVT</td>
<td>TM-5VT</td>
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<td>Storm Collar</td>
<td>58DVA-SC</td>
<td>5DT-SC</td>
<td>5DSC</td>
<td>TM-SC</td>
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<tr>
<td>Adjustable Flashing 0/12-6/12</td>
<td>58DVA-F6</td>
<td>5DT-AF6</td>
<td>5DF</td>
<td>TF-5FA</td>
</tr>
<tr>
<td>Adjustable Flashing 6/12-12/12</td>
<td>58DVA-F12</td>
<td>5DT-AF12</td>
<td>5DF1-2</td>
<td>TF-5FB</td>
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<tr>
<td>Vinyl Siding Standoff</td>
<td>58DVA-VSS</td>
<td>5DT-VS</td>
<td>5DVS</td>
<td>TM-VSS</td>
</tr>
<tr>
<td>Vinyl Siding Shield Plate</td>
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<td>5DT-VSP</td>
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<tr>
<td>Snorkel Termination 14&quot;</td>
<td>58DVA-SNK14</td>
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<td>TM-5ST14</td>
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<tr>
<td>Snorkel Termination 36&quot;</td>
<td>58DVA-SNK36 (N/A - FPI)</td>
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<td>TM-5ST36</td>
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<td>Restrictor Disk</td>
<td>58DVA-RD</td>
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<td>TM-5DS</td>
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<td>Colinear Flex Connectors</td>
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<td>FPI</td>
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<tr>
<td>946-604/P Simpson Direct Vent -Vent Guard (Optional)</td>
<td>946-623/P AstroCap XL Horizontal Cap</td>
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<tr>
<td>770-994 Rigid Pipe Adaptor (Must use with all rigid piping)</td>
<td>946-506/P Vent Guard (Optional)</td>
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<tr>
<td>946-606 Starter collar reducer 5&quot; x 8&quot; to 4&quot; x 6-5/8&quot;</td>
<td>946-625 Vinyl Siding Standoff - AstroCap XL</td>
<td></td>
<td></td>
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</tbody>
</table>

**Note:** When using Metal-Fab Sure Seal Rigid Piping - please note that the Adaptor (4DDA) must be used in conjunction with FPI Rigid Pipe Adaptor (510-994).

#### Offset Pipe Selection:
Use this table to determine offset pipe lengths.

<table>
<thead>
<tr>
<th>Pipe Length (L)</th>
<th>5&quot; x 8&quot; Venting</th>
</tr>
</thead>
<tbody>
<tr>
<td>Run (X)</td>
<td>Rise (Y)</td>
</tr>
<tr>
<td>0” (0mm)</td>
<td>5-11/16” (144mm)</td>
</tr>
<tr>
<td>6” (152mm)</td>
<td>8-13/16” (224mm)</td>
</tr>
<tr>
<td>9” (229mm)</td>
<td>10-15/16” (278mm)</td>
</tr>
<tr>
<td>12” (305mm)</td>
<td>13” (330mm)</td>
</tr>
<tr>
<td>24” (610mm)</td>
<td>21-7/16” (697mm)</td>
</tr>
<tr>
<td>36” (914mm)</td>
<td>29-13/16” (757mm)</td>
</tr>
<tr>
<td>48” (1219mm)</td>
<td>38-1/4” (927mm)</td>
</tr>
</tbody>
</table>

For specific instructions on venting components - visit the manufacturers website listed below.

- Simpson Direct Vent Pro: [www.duravent.com](http://www.duravent.com)
- Selkirk Direct-Temp: [www.selkirkcorp.com](http://www.selkirkcorp.com)
- Metal-Fab Sure Seal: [www.mtlfab.com](http://www.mtlfab.com)
- Industrial Chimney Company: [www.icc-rsf.com](http://www.icc-rsf.com)

**Note:** Horizontal runs of vent must be level, or have a 1/4” rise for every 1 foot of run towards the termination. Never allow the vent to run downward - this could cause high temperatures and may present a possible fire hazard.
VENTING ARRANGEMENTS FOR HORIZONTAL TERMINATIONS

FLEX VENT OR RIGID PIPE 5" X 8"

The diagrams show all allowable combinations of vent runs with 5" x 8" venting using the Regency direct vent system or rigid vent system. A vent guard should be used whenever the termination is lower than the specified minimum or as per local codes.

For horizontal terminations the Regency Direct Vent Flex System may be used for installations up to a maximum continuous vent length of 10ft (3.0m).

Note: Must use optional rigid pipe adaptor (Part # 770-994) when using Rigid Pipe vent systems.

- Maintain clearance to combustibles.
- Horizontal vent must be supported every 3 feet.
- Firestops are required at each floor level and whenever passing through a wall.

REAR VENTING DEFLECTOR INSTALLATION
FOR REAR VENTED HORIZONTAL TERMINATIONS

The Rear Vent Deflector comes with the unit. When the unit is shipped the deflector is slightly tucked underneath the top nailing strips located at the top of the firebox.

Note: The Rear Venting Deflector must be installed before the unit is put in place.

1) Secure the rear venting deflector to the wall thimble using 2 screws as shown. Ensure to use the same screw holes as the wall thimble.
These venting systems, in combination with the B41XTE Direct Vent Gas Fireplace, has been tested and listed as a direct vent heater system by Warnock Hersey. The location of the termination cap must conform to the requirements in the Vent Terminal Locations diagram in "Exterior Vent Termination Locations" section.

Regency® Direct Vent (Flex) System 4 foot Termination Kit (Part# 946-615) or 10 foot Termination Kit (Part# 946-616) includes all the parts needed to install the B41XTE with a either a top or rear vent.

<table>
<thead>
<tr>
<th>FPI Kit #</th>
<th>Length</th>
<th>Contains:</th>
</tr>
</thead>
<tbody>
<tr>
<td>#946-615</td>
<td>4 Feet</td>
<td>1) 8&quot; flexible liner (Kit length)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2) 5&quot; flexible liner (Kit length)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3) spring spacers</td>
</tr>
<tr>
<td>#946-618</td>
<td>6 Feet</td>
<td>4) thimble</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5) AstroCap XL termination cap</td>
</tr>
<tr>
<td></td>
<td></td>
<td>6) screws</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7) tube of Mill Pac</td>
</tr>
<tr>
<td>#946-616</td>
<td>10 Feet</td>
<td>8) plated screws</td>
</tr>
<tr>
<td></td>
<td></td>
<td>9) S.S. screws #8 x 1-1/2&quot; drill point</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10) vinyl siding standoff</td>
</tr>
</tbody>
</table>

IMPORTANT: Must use Rear Venting Deflector packaged with unit in rear vent horizontal termination applications.

Notes:
1) Liner sections should be continuous without any joints or seams.
2) Only Flex pipe purchased from Regency may be used for Flex installations.
3) Regency® Direct Vent System (Flex) is only approved for horizontal terminations.

NOTE: If longer runs are required the FPI Direct Vent system (Flex) #946-616 includes all parts needed to install the B41XTE with a maximum 10' run.
HORIZONTAL TERMINATIONS

RIGID PIPE 5" X 8"

<table>
<thead>
<tr>
<th>Horizontal Termination</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
</tr>
<tr>
<td>Top Vent - No Vertical Rise</td>
</tr>
<tr>
<td>• When venting with a 90° elbow directly off the unit</td>
</tr>
<tr>
<td>• Flex vent or approved Rigid Vent System</td>
</tr>
<tr>
<td>• Max. 3 ft. horizontal run</td>
</tr>
<tr>
<td>B</td>
</tr>
<tr>
<td>Rear Vent w/ Horizontal Termination</td>
</tr>
<tr>
<td>• Max. 3 ft. horizontal run</td>
</tr>
</tbody>
</table>

IMPORTANT
Must use Rear Venting Deflector packaged with unit in rear vent horizontal termination applications.
HORIZONTAL TERMINATIONS

ASTROCAP XL & RIGID REAR VENT KIT
FOR CORNER INSTALLATIONS
RIGID PIPE 5” X 8”

Designed for a minimum vent configuration when using a rear vent application with a horizontal termination in a corner installation.

Kit# 946-612 Includes:

<table>
<thead>
<tr>
<th>Item Description</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 AstroCap XL</td>
<td>946-623/P</td>
</tr>
<tr>
<td>1 Rigid Pipe Adaptor</td>
<td>770-994</td>
</tr>
<tr>
<td>1 Vinyl Siding Standoff (Optional)</td>
<td>946-625</td>
</tr>
<tr>
<td>1 Wall Thimble</td>
<td>58DVA-WT</td>
</tr>
<tr>
<td>1 6” Galvanized Rigid Pipe</td>
<td>58DVA-06</td>
</tr>
<tr>
<td>1 8-1/2” Galvanized Pipe Extension</td>
<td>58DVA-08A</td>
</tr>
<tr>
<td>1 45º Galvanized Elbow</td>
<td>58DVA-E45</td>
</tr>
<tr>
<td>1 90ml MillPac</td>
<td>948-128</td>
</tr>
</tbody>
</table>

Placement of the Unit into the Corner

<table>
<thead>
<tr>
<th>Measurement</th>
<th>Distance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Back Top Corner of Unit to Wall</td>
<td>3”</td>
</tr>
<tr>
<td>Inside Corner out along the Wall</td>
<td>60-1/4”</td>
</tr>
<tr>
<td>Across the Face of the Unit, Wall to Wall</td>
<td>85-3/16”</td>
</tr>
<tr>
<td>A - Clearance to Outside Corner</td>
<td>13”</td>
</tr>
<tr>
<td>B - Clearance to Inside Corner</td>
<td>5-1/2”</td>
</tr>
</tbody>
</table>

IMPORTANT
Must use Rear Venting Deflector packaged with unit in rear vent horizontal termination applications.
VENTING ARRANGEMENTS
FOR HORIZONTAL TERMINATIONS

The diagram shows all allowable combinations of vertical runs with horizontal terminations, using one 90° (two 45° elbows equal one 90° elbow).

- Maintain clearances to combustibles as listed in “Clearances” section
- Horizontal vent must be supported every 3 feet.
- Firestops are required at each floor level and whenever passing through a wall.
- A wall thimble is mandatory for all horizontal terminations due to high temperatures.
RIGID PIPE VENTING SYSTEMS

BASIC HORIZONTAL & VERTICAL TERMINATIONS

Rigid Pipe Vent Systems offer a complete line of component parts for installation of both horizontal and vertical installations. Many items are offered in decorative black, as well as galvanized finish.

The minimum components required for a basic Horizontal Termination are:

1. AstroCap XL Termination Cap
2. 90° Elbow
3. Rigid Pipe Adaptor
4. Wall Thimble
5. Length of rigid pipe to suit wall thickness

The minimum components required for a basic Vertical Termination are:

1. Vertical Termination Cap
2. Rigid Pipe Adaptor
3. Lengths of pipe to adequately penetrate roof
4. Ceiling Firestop
5. Flashing
6. Storm Collar

Wall thickness is measured from the back standoffs to the inside mounting surface of termination cap. For siding other than vinyl, furring strips may be used, instead of a vinyl siding standoff, to create a level surface to mount the vent terminal. The Terminal must not be recessed into siding. Measure the wall thickness including furring strips.

If a Vinyl Siding Standoff is required (it must be used with vinyl siding), measure to outside surface of wall without siding and add 2 inches.

WARNING:
Do not combine venting components from different venting systems.

Exception: However, use of the the AstroCap XL™ is acceptable with all systems.

This product has been evaluated by Intertek for using a Rigid Pipe Adaptor in conjunction with Simpson DV Pro, Metal-Fab Sure-Seal, ICC Excel and Selkirk Direct-Temp systems. Use of these systems with the Rigid Pipe adaptor is deemed acceptable and does not affect the Warnock Hersey/Intertek listing of components.

When using Rigid Vent other than Simpson Dura-Vent, 3 screws must be used to secure rigid pipe to adaptor.

The FPI AstroCap XL™ is certified for installations using FPI venting systems as well as Simpson Dura-Vent® Direct Vent Pro, ICC Excel and Selkirk Direct-Temp. AstroCap XL™ is a proprietary trademark of FPI Fireplace Products International Ltd. Dura-Vent® and Direct Vent are registered and/or proprietary trademarks of Simpson Dura-Vent Co. Inc.
HORIZONTAL TERMINATIONS
TWO (2) 90° ELBOWS (RIGID PIPE 5” X 8”)

One 90° elbow = Two 45° elbows.

<table>
<thead>
<tr>
<th>Option</th>
<th>V</th>
<th>H</th>
<th>V + V1</th>
<th>H + H1</th>
</tr>
</thead>
<tbody>
<tr>
<td>A)</td>
<td>0’ Min.</td>
<td>2’ Max.</td>
<td>2’ Max.</td>
<td></td>
</tr>
<tr>
<td>B)</td>
<td>1’ Min.</td>
<td>3’ Max.</td>
<td>3’ Max.</td>
<td></td>
</tr>
<tr>
<td>C)</td>
<td>2’ Min.</td>
<td>4’ Max.</td>
<td>4’ Max.</td>
<td></td>
</tr>
<tr>
<td>D)</td>
<td>3’ Min.</td>
<td>5’ Max.</td>
<td>5’ Max.</td>
<td></td>
</tr>
<tr>
<td>E)</td>
<td>4’ Min.</td>
<td>6’ Max.</td>
<td>6’ Max.</td>
<td></td>
</tr>
<tr>
<td>F)</td>
<td>5’ Min.</td>
<td>7’ Max.</td>
<td>7’ Max.</td>
<td></td>
</tr>
<tr>
<td>G)</td>
<td>6’ Min.</td>
<td>8’ Max.</td>
<td>8’ Max.</td>
<td></td>
</tr>
</tbody>
</table>

No Vent Restrictor Installed
Lengths do not include elbow indicated.
Must use rigid pipe adaptor #770-994.

With these options, maximum total pipe length is 30 feet with minimum of 6 feet total vertical and maximum 8 feet total horizontal.

Please note minimum 1 foot between 90° elbows is required.

HORIZONTAL TERMINATIONS
THREE (3) 90° ELBOWS (RIGID PIPE 5” X 8”)

One 90° elbow = Two 45° elbows.

<table>
<thead>
<tr>
<th>Option</th>
<th>V</th>
<th>H</th>
<th>V + V1</th>
<th>H + H1</th>
</tr>
</thead>
<tbody>
<tr>
<td>A)</td>
<td>0’ Min.</td>
<td>1’ Max.</td>
<td>1’ Min.</td>
<td>2’ Max.</td>
</tr>
<tr>
<td>B)</td>
<td>1’ Min.</td>
<td>2’ Max.</td>
<td>2’ Max.</td>
<td>3’ Max.</td>
</tr>
<tr>
<td>C)</td>
<td>2’ Min.</td>
<td>3’ Max.</td>
<td>3’ Min.</td>
<td>4’ Max.</td>
</tr>
<tr>
<td>D)</td>
<td>3’ Min.</td>
<td>4’ Max.</td>
<td>4’ Min.</td>
<td>5’ Max.</td>
</tr>
<tr>
<td>E)</td>
<td>4’ Min.</td>
<td>5’ Max.</td>
<td>5’ Min.</td>
<td>6’ Max.</td>
</tr>
<tr>
<td>F)</td>
<td>5’ Min.</td>
<td>6’ Max.</td>
<td>6’ Min.</td>
<td>7’ Max.</td>
</tr>
<tr>
<td>G)</td>
<td>6’ Min.</td>
<td>7’ Max.</td>
<td>7’ Min.</td>
<td>8’ Max.</td>
</tr>
<tr>
<td>H)</td>
<td>7’ Min.</td>
<td>8’ Max.</td>
<td>8’ Min.</td>
<td>9’ Max.</td>
</tr>
</tbody>
</table>

No Vent Restrictor Installed
Lengths do not include elbow indicated.
Must use rigid pipe adaptor #770-994.

With these options, maximum total pipe length is 30 feet with minimum of 6 feet total vertical and maximum 8 feet total horizontal.

Please note minimum 1 foot between 90° elbows is required.
The shaded area in the diagram shows all allowable combinations of straight vertical and offset to vertical terminations, using two 90° elbows, with Rigid Pipe Venting Systems for Propane and Natural Gas. Two 45° elbows equal to one 90° elbow. Maximum of four 45° elbows allowed.

- Vent must be supported at offsets.
- Firestops are required at each floor level and whenever passing through a wall.
- Maintain clearances to combustibles as listed in the "Clearances" section.
- Refer to the "Vent Restrictor Position" section for details on how to change the vent restrictor from the factory setting to 3-1/2" opening, 2-1/2" opening and to 1-1/2" opening.

Note: Must use optional flue adapter when using Rigid Pipe (Part # 770-994).
VERTICAL TERMINATIONS
THREE (3) 90° ELBOWS (RIGID PIPE 5" X 8")

Option | V | V + V1 | H + H1
--- | --- | --- | ---
A) | 0' Min. | 2' Min. | 2' Max.
B) | 1' Min. | 3' Min. | 2' Max.
C) | 2' Min. | 4' Min. | 3' Max.
D) | 3' Min. | 6' Min. | 4' Max.
E) | 4' Min. | 7' Min. | 5' Max.
F) | 5' Min. | 8' Min. | 6' Max.
G) | 6' Min. | 9' Min. | 7' Max.
H) | 7' Min | 10' Min. | 8' Max.

One 90° elbow = Two 45° elbows.

With these options, maximum total pipe length is 30 feet with minimum of 6 feet total vertical and maximum 8 feet total horizontal.

Please note minimum 1 foot between 90° elbows is required.

No Vent Restrictor Installed
Lengths do not include elbow indicated.

Must use rigid pipe adaptor #770-994
UNIT INSTALLATION
WITH HORIZONTAL TERMINATION
5" X 8" VENTING
(Rigid Vent Systems)

Minimum Vent Clearances to Combustibles

* Clearances noted below must be maintained; except when passing through a wall, ceiling or at the termination where the use of a firestop or wall thimble reduces clearance to 1-1/2" (38mm).

<table>
<thead>
<tr>
<th>Horizontal Top*</th>
<th>3&quot; (76mm)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Horizontal Side</td>
<td>2&quot; (51mm)</td>
</tr>
<tr>
<td>Horizontal Bottom</td>
<td>2&quot; (51mm)</td>
</tr>
<tr>
<td>Vertical Vent</td>
<td>2&quot; (51mm)</td>
</tr>
</tbody>
</table>

Below are the recommended framing dimensions (inside measurements) for the 5" x 8" rigid vent terminations - for use with a firestop or wall thimble.

Install the vent system according to the manufacturer’s instructions included with the components.

1) Set the unit in its desired location. Check to determine if wall studs or roof rafters are in the way when the venting system is attached. If this is the case, you may want to adjust the location of the unit. Rough in the gas preferably on the right side of the unit and the electrical (junction block is on the left side) on the left.

2) Direct Vent pipe and fittings are designed with special twist-lock connections to connect the venting system to the appliance flue outlet. A twist-lock appliance adaptor is required.

3) In conjunction with the Approved Vent system, install the adaptor after the unit is set in its desired location. Slip the adapter over the existing inner and outer flue collar. Fasten to the outer collar only with the 3 supplied screws (drilling pilot holes will make this easier).

4) Level the fireplace and fasten it to the framing using nails or screws through the top and side nailing strips.

5) Assemble the desired combination of pipe and elbows to the appliance adaptor and twist-lock for a solid connection.

Note: For best results and optimum performance with each approved venting system, it is highly recommended to apply “Mill-Pac” sealant (supplied) to every inner pipe connection. Failure to do so may result in drafting or performance issues not covered under warranty. Silicone (red RTV) is optional.

Horizontal runs of vent must be supported every 3 feet (0.9meter). Wall straps are available for this purpose.

6) Mark the wall for a square hole - see chart to left for size. The center of the square hole should line up with the center-line of the horizontal pipe. Cut and frame the square hole in the exterior wall where the vent will be terminated. See diagram 2 for center line requirements.

If the wall being penetrated is constructed of non-combustible material, i.e. masonry block or concrete, an 8" (203mm) diameter hole is acceptable.

Note:

a) The horizontal run of vent must be level, or have a 1/4 inch rise for every 1 foot of run towards the termination. Never allow the vent to run downward. This could cause high temperatures and may present the possibility of a fire.

b) The location of the horizontal vent termination on an exterior wall must meet all local and national building codes, and must not be blocked or obstructed. See “Exterior Vent Termination Locations” section for more details.

7) Ensure that the pipe clearances to combustible materials are maintained (Diagram 5). Install the termination cap.

Note: If installing termination on a vinyl siding covered wall, a vinyl siding standoff or furring strips must be used to ensure that the termination is not recessed into the siding.

8) Before connecting the horizontal run of vent pipe to the vent termination, slide the Wall Thimble over the vent pipe. The wall thimble is required for all horizontal terminations.

9) Slide the appliance and vent assembly towards the wall carefully inserting the vent pipe into the vent cap assembly. It is important that the vent pipe extends into the vent cap sufficient distance so as to result in a minimum pipe overlap of 1-1/4 inches (32mm). Secure the connection between the vent pipe and the vent cap.

10) Install wall thimble in the center of the framed hole and attach with wood screws (Diagram 7).

IMPORTANT
Must use Rear Venting Deflector packaged with unit in rear vent horizontal termination applications.
UNIT INSTALLATION WITH HORIZONTAL TERMINATION
5" X 8" VENTING
(Flex Vent Systems)

Minimum Vent Clearances to Combustibles

*Clearances noted below must be maintained; except when passing through a wall, ceiling or at the termination where the use of a firestop or wall thimble reduces clearance to 1-1/2" (38mm).

<table>
<thead>
<tr>
<th>Component</th>
<th>Clearance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Horizontal Top</td>
<td>3&quot; (76mm)</td>
</tr>
<tr>
<td>Horizontal Side</td>
<td>2&quot; (51mm)</td>
</tr>
<tr>
<td>Horizontal Bottom</td>
<td>2&quot; (51mm)</td>
</tr>
<tr>
<td>Vertical Vent</td>
<td>2&quot; (51mm)</td>
</tr>
</tbody>
</table>

Below are the recommended framing dimensions (inside measurements) for the 5" x 8" rigid vent terminations - for use with a firestop or wall thimble.

<table>
<thead>
<tr>
<th>Vent Size</th>
<th>Framing Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>5&quot; x 8&quot;</td>
<td>11&quot; x 11&quot;</td>
</tr>
</tbody>
</table>

1) Locate the unit in the framing, rough in the gas (preferably on the right side of the unit). Locate the centerline of the termination and mark wall accordingly. Cut an square hole in the wall - see chart (inside dimension).

Note: If installing termination on a siding covered wall, a vinyl siding standoff or vinyl furring strips must be used to ensure that the termination is not recessed into the siding.

2) Level the fireplace and fasten it to the framing using nails or screws through the nailing strips.

3) Assemble the vent assembly by applying Mill Pac to the inner flue collar of the termination and slipping the inner flex liner over it at least 1-3/8" (35mm). Fasten with the 3 screws (drilling pilot holes will make this easier). Apply Mill Pac or high temperature silicone to the outer flex pipe and slip it over the outer flue collar of the vent terminal at least 1-3/8"(35mm) and fasten with the 3 screws.

4) Separate the 2 halves of the wall thimble and securely fasten the one with the tabs to the outside wall making sure that the tabs are on top and bottom. Fasten the other thimble half to the inside wall. The thimble halves slip inside each other and can be adjusted for 2 x 4 or 2 x 6 walls.

5) Slip the assembled liner and termination assembly through the thimble making sure the termination cap faces up (there are markings on the cap that show which way is up). This will position the termination cap with proper down slope for draining water. Fasten the cap to the outer wall with the 4 supplied screws.

6) Pull the centre inner and outer flex liner out enough to slip over the flue collars of the fireplace. (You may wish to cut the liner shorter to make it more workable.) Do not bend liner more than 90°. The liners must slip over the collars a minimum of 1-3/8".

7) Apply Mill Pac over the fireplace inner flue collar and slip the inner flex liner down over it and attach with 3 supplied screws.

8) Do the same with the outer flue collar and outer flex liner.

9) Apply a bead of silicone between the thimble and termination and around the outer edge of the terminal at the wall in order to keep the water out.

IMPORTANT: Do not locate termination hood where excessive snow or ice buildup may occur. Be sure to check vent termination area after snow falls, and clear to prevent accidental blockage of venting system. When using snow blowers, make sure snow is not directed towards vent termination area.

NOTE: Horizontal sections must be supported at intervals not exceeding 3 feet (0.9 meter). (Flame picture and performance will be affected by sags in the liner).

Important:

Must use Rear Venting Deflector packaged with unit in rear vent horizontal termination applications.
UNIT INSTALLATION
WITH VERTICAL TERMINATION
5" X 8" VENTING
(Rigid Vent Systems)

MUST USE RIGID PIPE ADAPTOR #770-994

* Clearances noted below must be maintained; except when passing through a wall, ceiling or at the termination where the use of a firestop or wall thimble reduces clearance to 1-1/2" (38mm).

1) Maintain the 2" clearances (air spaces) to combustibles when passing through ceilings, walls, roofs, enclosures, attic rafter, or other nearby combustible surfaces. Do not pack air spaces with insulation. Check "Venting" Sections for the maximum vertical rise of the venting system and the maximum horizontal offset limitations.

2) Set the gas appliance in its desired location. Drop a plumb bob down from the ceiling to the position of the appliance flue exit, and mark the location where the vent will penetrate the ceiling. Drill a small hole at this point. Next, drop a plumb bob from the roof to the hole previously drilled in the ceiling, and mark the spot where the vent will penetrate the roof.

3) A Firestop spacer must be installed in the floor or ceiling of every level. To install the Firestop spacer in a flat ceiling or wall, cut a 11 inch square hole. Frame the hole as shown in Diagram 2 and install the firestop.

Diagram 2

Note: All vertical terminations are vented using 5" x 8" venting and rigid pipe adaptor #770-994.

4) Assemble the desired lengths of pipe and elbows. Ensure that all pipes and elbow connections are in the fully twist-locked position and sealed.

Diagram 3: The upper half of the flashing is installed under the roofing material and not nailed down until the chimney is installed. This allows for small adjustments.

5) Cut a hole in the roof centered on the small drilled hole placed in the roof in Step 2. The hole should be of sufficient size to meet the minimum requirements for clearance to combustibles of 2". Slip the flashing under the shingles (shingles should overlap half the flashing) as per Diagram 3.

Diagram 4

6) Continue to assemble pipe lengths.

7) Ensure vent is vertical and secure the base of the flashing to the roof with roofing rails, slide storm collar over the pipe section and seal with a mastic.

8) Install the vertical termination cap by twist-locking it.

Note: Any closets or storage spaces, which the vent passes through must be enclosed.

GAS LINE INSTALLATION

The gas line is brought through the right side of the appliance. The gas valve is situated on the right hand side of the unit and the gas inlet is on the right hand side of the valve.

The gas line connection may be made of rigid pipe, copper pipe or an approved flex connector. (If you are using rigid pipe, ensure that the valve can be removed for servicing.) Since some municipalities have additional local codes it is always best to consult with your local authorities and the CAN/CGA B149 installation code.

For USA installations follow local codes and/or the current National Fuel Gas Code, ANSI Z223.1.

When using copper or flex connectors use only approved fittings. Always provide a union so that gas lines can be easily disconnected for servicing. Fiare nuts for copper lines and flex connectors are usually considered to meet this requirement.

Important: Always check for gas leaks with a soap and water solution or gas leak detector. Do not use open flame for leak testing.
**INSTALLATION**

**PILOT ADJUSTMENT**

Periodically check the pilot flames. Correct flame pattern has two strong blue flames: 1 flowing around the flame sensor and 1 flowing across the burner (it does not have to be touching the burner).

![Pilot Flame Diagram]

Note: If you have an incorrect flame pattern, contact your Regency® dealer for further instructions.

Incorrect flame pattern will have small, probably yellow flames, not coming into proper contact with the rear burner or flame sensor.

**HIGH ELEVATION**

This unit is approved in Canada for altitude to 4500 ft. (CAN/CGA-2.17-M91). For Natural Gas installations above 4500 ft. follow current CAN/CGA-B149.1.

![High Elevation Chart]

**GAS PIPE PRESSURE TESTING**

The appliance must be isolated from the gas supply piping system by closing its individual manual shut-off valve during any pressure testing of the gas supply piping system at test pressures equal to or less than 1/2 psig (3.45 kPa). Disconnect piping from valve at pressures over 1/2 psig.

The manifold pressure is controlled by a regulator built into the gas control, and should be checked at the pressure test point.

**Note:** To properly check gas pressure, both inlet and manifold pressures should be checked using the valve pressure ports on the valve.

**HIGH ELEVATION**

For 0 to 4500 feet altitude

**B41XTE -NG System Data**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>For 0 to 4500 feet altitude</td>
<td></td>
</tr>
<tr>
<td>Burner Inlet Orifice Sizes:</td>
<td>#30</td>
</tr>
<tr>
<td>Max. Input Rating</td>
<td>42,500 Btu/h</td>
</tr>
<tr>
<td>Min. Input Rating</td>
<td>30,000 Btu/h</td>
</tr>
<tr>
<td>Supply Pressure</td>
<td>min.5.0&quot; w.c.</td>
</tr>
<tr>
<td>Manifold Pressure (High)</td>
<td>3.5&quot;+- 0.2&quot; w.c.</td>
</tr>
<tr>
<td>Manifold Pressure (Low)</td>
<td>1.6&quot;+- 0.2&quot; w.c.</td>
</tr>
</tbody>
</table>

**B41XTE - LP System Data**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>For 0 to 4500 feet altitude</td>
<td></td>
</tr>
<tr>
<td>Burner Inlet Orifice Sizes:</td>
<td>#49</td>
</tr>
<tr>
<td>Max. Input Rating</td>
<td>37,500 Btu/h</td>
</tr>
<tr>
<td>Min. Input Rating</td>
<td>29,500 Btu/h</td>
</tr>
<tr>
<td>Supply Pressure</td>
<td>min.11.0&quot; w.c.</td>
</tr>
<tr>
<td>Manifold Pressure (High)</td>
<td>10&quot;+- 0.2&quot; w.c.</td>
</tr>
<tr>
<td>Manifold Pressure (Low)</td>
<td>6.4&quot;+- 0.2&quot; w.c.</td>
</tr>
</tbody>
</table>

**886 S.I.T. VALVE DESCRIPTION**

1) Manual high/low adjustment
2) Pilot adjustment
3) Outlet Pressure Tap
4) Inlet Pressure Tap
5) Pilot Outlet
6) Main Gas Outlet
7) Main Gas Inlet

**Note:** Screw should be snug, but do not over tighten.
BRICK PANEL INSTALLATION

Must install one of the following: Brick Panels, Stainless Steel or Black Enamel Panels.

Dangerous operating conditions may occur if the panels are not installed or if installed with broken panels. Handle with care. DO NOT FORCE INTO POSITION.

1) Unwrap the Brick Panels from the protective wrapping.

2) Ensure that the logs are not in the unit.

3) Prior to installation of the brick panels, remove the top panel bracket currently fitted into the baffle opening on the inside top of the firebox. See diagram below.

4) Install the back brick panel first - use caution when clearing the burner assembly and rear log tray so that the panel does not get damaged.

Note: Ensure that the back panel is centered.

5) Install either the left or right side brick panel by removing the screw and brick clip on the upper side of the firebox wall (left side shown). Position the left brick panel in place and secure with the brick panel clip and screw removed from the firebox as shown below.

6) Slide the top brick panel under the left or right side panel (which ever is installed first - right side panel shown here) and back brick panel, use care not to damage panel.

7) Install the remaining side panel (left or right), following the same instructions as step 5.

8) Carefully position and fit the top bracket in place by ensuring the tabs of the bracket fit into the baffle openings as shown in the diagram 1 below. Push downwards to secure the bracket to the top panel.
OPTIONAL STAINLESS STEEL / BLACK ENAMEL PANEL INSTALLATION

Before installation, panels must be handled and cleaned as per instructions noted below:

<table>
<thead>
<tr>
<th>Stainless Steel Panels</th>
<th>Black Enamel Panels</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Stainless panels must be inspected for scratches and dimples prior to installation. All claims to be recorded at this time. Claims for damage after installation will not receive consideration.</td>
<td>• Black Enamel panels must be inspected for scratches and dimples prior to installation. All claims to be recorded at this time. Claims for damage after installation will not receive consideration.</td>
</tr>
<tr>
<td>• To protect the finish during installation and handling - cotton gloves MUST be worn at all times while handling the panels (even when removing protective coating).</td>
<td>• Black Enamel panels will discolor a little during normal operation. This is normal and should not be considered a defect.</td>
</tr>
<tr>
<td>• Stainless panels will discolor a little during normal operation. This is normal and should not be considered a defect.</td>
<td>* All hand and finger marks MUST be cleaned off with a soft cloth and a stainless steel cleaner. Most stainless steel cleaners leave a film/residue on the surface of the panels. Use an ammonia based cleaner (ie. glass cleaner) to remove this film before applying heat to the unit. Failure to do this will result in burn stains on panels which you will be unable to remove. Not protected by product warranty.</td>
</tr>
</tbody>
</table>

Note: Panels must be installed prior to the installation of the log set and vermiculite.

1) Prior to installation of the reflective panels, remove the top panel bracket currently fitted into the baffle opening on the inside top of the firebox. See diagram below.

2) Install the back stainless panel first - be careful not to scratch the panel on the burner or log tray when installing. Ensure the back panel is centered when installed.

3) Install the right side panel - secure with panel clip and 1 screw. See step 3.
4) Remove 1 screw (see inset A), position right side panel in firebox - position panel clip in place and secure with 1 screw (see inset B). Tighten the screw.

5) Slide top panel under the top of the back and right side panels as shown below.

6) Install left side panel - repeat step 4.

7) Carefully position and fit the top bracket in place by ensuring the tabs of the bracket fit into the baffle openings as shown below. Push downwards to secure the bracket to the top panel.
LOG SET INSTALLATION

Installation of Brick or Stainless Steel / Black Enamel Panels must be completed before installing the log set.

Read the instructions below carefully and refer to the images. If the logs are broken do not use the unit until they are replaced. Broken logs can interfere with pilot operation.

Improper positioning of the logs may create carbon build-up and can alter the unit’s performance which is not covered under warranty.

Log Kit# 506-930 contains the following pieces:

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Rear Bottom Right Log</td>
</tr>
<tr>
<td>B</td>
<td>Rear Top Left Log</td>
</tr>
<tr>
<td>C</td>
<td>Right Top Cross Log</td>
</tr>
<tr>
<td>D</td>
<td>Front Log Piece</td>
</tr>
<tr>
<td>E</td>
<td>Left Top Cross Log</td>
</tr>
<tr>
<td>F</td>
<td>Center Right Log</td>
</tr>
<tr>
<td>G</td>
<td>Front Bottom Left Log</td>
</tr>
<tr>
<td>H</td>
<td>Front Bottom Right Log</td>
</tr>
<tr>
<td>I</td>
<td>Center Left Log</td>
</tr>
<tr>
<td>902-156</td>
<td>Lava Rocks</td>
</tr>
<tr>
<td>902-179</td>
<td>Vermiculite</td>
</tr>
<tr>
<td>946-669</td>
<td>Platinum Embers (supplied w/packaged manual)</td>
</tr>
</tbody>
</table>

1) Carefully remove the logs from the packaging and unwrap them. The logs are fragile, handle with care - do not force into position.

2) Spread vermiculite along the base of the firebox.

3) Place Log A on the rear log support pins with the flat side to the back.

4) Place Log F on the right side of the burner, directly in front of Log A. Position Log F so it fits into the pin on the burner as shown below.
5) Place Log I on the left side of the burner, directly in front of Log A. Position Log I so it fits into the pin on the burner as shown below.

6) When Log F and I are in position - make sure they positioned all the way back and touch the tabs on the burner as shown below.

7) Place Log G on the left front side of the burner in front of Log I. Position Log G so it fits into the pin on the burner as shown below.

8) Slide the left side of Log G back until it touches the tab on the burner shown below.

9) Place Log H on the right front side of the burner in front of Log F. Position Log G so it fits into the pin on the burner as shown below. There is a notch on the bottom of log H - position the log so the notch fits over the 5th burner grate tab as shown below.

10) Slide the right side of Log H back until it touches the tab on the burner shown below.
11) Position Log E on top of Log G - fit Log E into the pin on Log G as shown below.

12) With Log E in position on Log G - ensure that Log E touches the back corner of Log A as shown below.

13) Position Log B on top of Log A. Log B fits into the pin in Log A. Ensure Log B sits upright 90 degrees with the left side of the log resting on the notch in Log E. See next 2 diagrams.

14) Position Log C on top of Log H. Log C fits into the pin in Log H as shown below.

15) With Log C in position on Log H - assure that Log C contacts the back corner of Log A as shown below.
16) Place the lava rocks on the burner in front of the logs as shown below. Be careful not to overlap the lava rock and ensure the burner ports are left exposed in front of Logs E and H as shown below.

17) Separate platinum embers and place on the front burner on and around the lava rocks. Avoid stacking platinum embers. Platinum embers may be placed over burner ports.

18) Place Log D on the base of the firebox in between burner grate posts 3 and 4.

**IMPORTANT:** Do not cover burner ports with lava rocks as this will change the flame pattern.

**Note:** Extra lava rocks can be placed on the vermiculite on the floor of the firebox - see below.

19) Test fire to ensure proper lighting (make sure flame flows smoothly from one end of the burner to the other). If there is any flame hesitation, check that area for any blockage of the burner ports.
OPTIONAL FAN INSTALLATION

Important: 120 volt AC power is needed for the fan switch and blower. The receptacle box will be installed on the left hand side of the unit and must be wired by a qualified electrician prior to fan assembly being installed. The neutral(wider) slot of the polarized receptacle should be at the top.

Ground terminal must not be removed. Unit must be grounded at all times.

1) Turn the power off, unplug accent lights if installed.
2) Remove bottom access panel or louver, if necessary. Remove the standard flush door.
3) Remove fan assembly from box, locate green ground wire and pull out of fan assembly - taking care not to damage or cut wire casing.
4) Connect the Black wire to the left side terminal of the fan motor. Slide the black wire and the green ground wire into grommet and push grommet into the fan assembly housing.
5) Connect the Red wire onto the right side terminal of the fan motor. Connect the red wire into the grommet and push grommet into the fan assembly housing.
6) Position the fan base with the motor end towards the rear of the firebox and then slide the fan in towards the rear of the unit. Turn the fan housing slightly to the left and make the fan assembly parallel to the rear wall.
7) Lift the fan housing upwards and slip it over the two mounting studs. (use of dish soap will help the rubber grommets slide down over the pins)

NOTE: If optional accent lights are installed, take care when sliding the fan into position. Fan must be maneuvered around the right side of the light.

8) Connect and secure fan ground cable to ground lug.
9) Slide the thermodisc/cover assembly onto the bracket clip on the left underside of the firebox. Ensure that no wires will touch hot surfaces.

10) Slide the Fan control box under the clip on the floor of the firebox (See Diagram 5). When using the GTMF Remote, ensure the rheostat is ON and left in HIGH position.

11) Slide the Fan control box under the clip on the floor of the firebox.

12) To provide the maximum clearance from the louvers, plug the fan power cord into the rear end of the receptacle box.

13) Important: Secure the fan wires and power cord by attaching one of the adhesive backed wire holder clips (Part #910-199) onto the unit base.

TO REMOVE THE FAN

1) Turn the power off.
2) Reverse the above instructions.

Maintenance: The sealed bearings are lubricated, there is no need to lubricate them further. (Extra lubricant will cause more lint and dust buildup - causing the bearings to prematurely fail). Regular cleaning and vacuuming of the fan area will add to the life of the motor.

IMPORTANT: These fans collect a lot of dust from within your home. Ensure you maintain these fan motors on a regular basis by vacuuming the fan blades and housing using a soft brush nozzle.
Optional WALL THERMOSTAT

A wall thermostat may be installed if desired, connect the wires as per the wiring diagram. Use table below to determine the maximum wire length.

Note: Preferable if the thermostat is installed on an interior wall.

Regency® offers an optional programmable thermostat but any 250-750 millivolt rated non-anticipator type thermostat that is CSA, ULC or UL approved may be used.

**CAUTION**
Do not wire millivolt wall thermostat wires to 120V wire.

**Thermostat Wire Table**

<table>
<thead>
<tr>
<th>Wire Size</th>
<th>Max. Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>14 GA.</td>
<td>50 Ft.</td>
</tr>
<tr>
<td>16 GA.</td>
<td>32 Ft.</td>
</tr>
<tr>
<td>18 GA.</td>
<td>20 Ft.</td>
</tr>
<tr>
<td>20 GA.</td>
<td>12 Ft.</td>
</tr>
<tr>
<td>22 GA.</td>
<td>9 Ft.</td>
</tr>
</tbody>
</table>

Optional REMOTE CONTROL

Use the Regency® Remote Control Kit approved for this unit. Use of other systems may void your warranty.

The remote control kit comes with a hand held transmitter, a receiver and a wall mounting plate.

1) Choose a convenient location on the wall to install the receiver and the receptacle box (protection from extreme heat is very important). Run wires from the fireplace to that location.

2) Connect the two wires to the gas valve. See wiring diagrams. Optional wall switch GT/ GTM/GTMF using wire 0.584.907

**CAUTION**
Do not wire millivolt remote control wires to 120V wire.

3) Install 3AAA alkaline batteries in transmitter and 4 AA alkaline batteries in the receiver. Install the receiver and its cover in the wall. Switch the remote receiver to “remote” mode. The remote control is now ready for operation.

Optional WALL SWITCH

1) Run the supplied 10’ of wire through the right or left side gas inlet opening. Be careful not to damage wire.

Note: We recommend a maximum of 10’ of wire but if you wish to go with a longer run, use the Thermostat Wire Table.

2) Connect the wire to a wall switch and install into the receptacle box. Also attach wires to the valve as shown on wiring diagrams.

**CAUTION**
Do not wire millivolt wall switch wire to 120V wire.

---

**BATTERY INSTALLATION**

1) 4 AA batteries must be installed in the battery pack to operate the burner switch.

2) Install 2 AA batteries per side and connect as shown below. The battery pack will be located near the gas controls at the base of the unit.
### 584 Proflame GT Series Feature Sheet

<table>
<thead>
<tr>
<th>Feature</th>
<th>Icon</th>
<th>Proflame GT</th>
<th>Proflame GTM</th>
<th>Proflame GTMF</th>
</tr>
</thead>
<tbody>
<tr>
<td>Room Temperature Display</td>
<td>![Icon]</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Child Lock</td>
<td>![Icon]</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Low Battery</td>
<td>![Icon]</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>On/Off Thermostat</td>
<td>![Icon]</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Flame On/Off Only</td>
<td>![Icon]</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flame ON/Off &amp; Modulation (6 Levels)</td>
<td>![Icon]</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Smart Thermostat</td>
<td>![Icon]</td>
<td></td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Fan Speed Control (6 Levels)</td>
<td>![Icon]</td>
<td></td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>On/Off Auxiliary Outlet (110V)</td>
<td>![Icon]</td>
<td></td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>Constant (110V) Outlet</td>
<td></td>
<td></td>
<td></td>
<td>X</td>
</tr>
</tbody>
</table>

(X) Indicates Included Feature

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Note 1 ~ Proflame Flame Modulator for GTM & GTMF Remote Controls are sold separately. Choice of NG or LP flame modulator (to match unit fuel type). See Regency Retail Price pages for complete details.

Note 2 ~ FPI Proflame Remote Controls come standard with white wall mount switch & cover plate.
GT REMOTE INSTALLATION

1) Shut off the gas supply and disconnect all power to the unit.
2) Remove the louvers, bay door or faceplate if installed.
3) Disconnect battery pack - located on the floor of the unit, as shown below and discard.

4) Remove DFC (digital firebox control box) from the floor of the unit.

5) Disconnect wire harness, ground wire and spark wire from DFC. See attached wiring diagram for details.

6) Identify wires in the GT remote wiring harness. (see wiring diagram.)

7) Connect the TPTH and TH wires - green to green and white to white as shown below. See attached wiring diagram for details.

8) Plug in receiver DC supply wire - as shown below.

9) Install 4 - AA batteries into the receiver, ensure correct polarity.

10) Plug receiver wires into the back of the receiver and bundle wires with the wire clip as shown below.

11) Install the heat shield to the receiver with two screws and attach to the floor of the unit with a velcro pad.

12) Reverse steps 5 and 4.

13) Match the remote control to the receiver - see remote control instructions.

14) Reverse steps 2 and 1.

15) Check to ensure there are no gas leaks.
1) Shut off the gas supply and disconnect all power to the unit.

2) Remove the louvers, bay door or faceplate if installed.

3) Disconnect battery pack - located on the floor of the unit, as shown below and discard.

4) Remove DFC (digital firebox control box) from the floor of the unit.

5) Disconnect wire harness, ground wire and spark wire from DFC.

6) Identify wires in the GTM/GTMF remote wiring harness. (see wiring diagram.)

7) Connect the TPTH and TH wires - green to green and white to white as shown below.

8) Plug in receiver DC supply wire - as shown below.

9) Remove the hi/lo knob if installed by removing 2 screws as shown below.
10) Install the stepper motor in the same location the hi/lo knob was removed from - with 2 screws as shown below.

11) Remove the receiver if installed - unplug the motor wire from the back of the receiver - as shown below.

12) Reattach wires from step 5.

13) Plug the stepper motor into the motor wire as shown below.

14) To unattach these wires - un-clip from the wires on the stepper motor side as shown below.

15) Install 4-AA batteries into the receiver.

16) Bundle all wires together and clip with supplied wire clip - as shown below.

17) Install the heat shield to the receiver with two screws and attach to the floor of the unit with a velcro pad - also peel off paper on back side of wire clip and place wires conveniently in appliance.

18) Match the remote control to the receiver - see remote control instructions.

19) Reverse steps 2 and 1.

20) Check to ensure there are no gas leaks.
1) Shut off the gas supply and disconnect all power to the unit.

2) Remove the louvers, bay door or faceplate, if installed.

3) Disconnect battery pack - located on the floor of the unit, as shown below and discard.

4) Identify wires in the GTM/GTMF remote wiring harness. (see wiring diagram.)

5) Remove DFC (digital firebox control box) from the floor of the unit.

6) Disconnect wire harness, ground wire and spark wire from DFC.

7) Connect the TPTH and TH wires - green to green and white to white as shown below.

8) Plug in receiver DC supply wire - as shown below.

9) Remove the hi/lo knob by removing 2 screws as shown below.

10) Install the stepper motor in the same location the hi/lo knob was removed from - with 2 screws as shown below.
11) Install 4 - AA batteries into the receiver.

12) Plug ‘motor’ wires into the back of the receiver and bundle wires with the wire clip - as shown below.

13) Reattach wires from step 5.

14) Reinstall the DFC box onto the velcro pad on the floor of the unit.

15) Install the heat shield to the receiver with two screws and attach to the floor of the unit with a velcro pad.

16) From the wire harness, plug the FCM wire into the fan control module.

17) Install the heat shield onto the fan control module - then install onto the velcro pad located on the floor of the unit located left of the receiver.

18) Plug fan control module into recepticle located on the left hand side of the unit.

19) Match the remote control to the receiver - see remote control instructions.

20) Reverse steps 2 and 1.

21) Check to ensure there are no gas leaks.
WIRING DIAGRAM

Caution: Ensure that the wires do not touch any hot surfaces and are away from sharp edges.

CAUTION: Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.

This heater does not require a 120V A.C. supply for operation. In case of a power failure, the burner switch and the optional remote control/thermostat will continue to operate. However, a 120V A.C. power supply is needed for the fan/blower operation.

(Do not cut the ground terminal off under any circumstances.)

NOTE: Even if the fan is not purchased with the unit, it is still a good idea to bring power to the receptacle box (provided with the unit) in case the fan is installed at a later date.

LINE VOLTAGE WIRING TO RECEPTACLE IN UNIT
TO MAKE OUTLETS INDEPENDENT OF EACH OTHER

[Diagram of wiring and labels]
**PROFLAME SYSTEM WIRING DIAGRAM**

**CONFIGURATION: 886 ON/OFF STAND ALONE**

---

**PROFLAME REMOTE SERIES**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>946-690</td>
<td>GT Remote System</td>
</tr>
<tr>
<td>946-691*</td>
<td>GTM Remote System</td>
</tr>
<tr>
<td>946-692*</td>
<td>GTMF Remote</td>
</tr>
</tbody>
</table>

* Must also order a 946-693-NG or 946-694 modulator if using the noted remote controls.

---

**IMPORTANT:** If the optional remote control is used, the AA batteries normally installed into the battery holder must be removed. The AA batteries in the receiver now operate the unit. Having AA batteries in both the battery holder and receiver will damage the gas valve.

**Note:** 4 AA batteries must be installed to operate the burner switch. Do not use a 9 volt battery.

---

**PROFLAME SYSTEM WIRING DIAGRAM**

**CONFIGURATION: 886 GTMF**

---

**Note:** 4 AA batteries must be installed to operate the burner switch. Do not use a 9 volt battery.
OPTIONAL ACCENT LIGHT INSTALLATION

<table>
<thead>
<tr>
<th>B41XT Accent Light Assembly Kit</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>910-814</td>
</tr>
<tr>
<td>2</td>
<td>910-997</td>
</tr>
<tr>
<td>2</td>
<td>940-363</td>
</tr>
<tr>
<td>1</td>
<td>Light Assembly</td>
</tr>
<tr>
<td>1</td>
<td>918-864</td>
</tr>
</tbody>
</table>

1) Shut off electrical supply.
2) Remove Full Screen Door and bottom Louver if installed.
3) Remove the glass door - see instructions in manual.
4) Remove the logs, lava rock and vermiculite if installed.
5) Remove the brick or inner panels if installed - see instructions in manual.
6) Remove the burner and rear log tray - see below.

| Diagram 1: Remove the left and right screws. |

7) Slide the burner assembly to the right to release it from the orifice, then lift it out.

| Diagram 2: Slide burner assembly to the right and then remove. |

8) Remove the 2 screws securing the rear log tray and lift out.

9) Remove the 2 screws securing the base tray - lift base tray up and out. Diagram 4a and 4b.

| Diagram 4a |

10) Remove the 2 cover plates from the floor of the firebox by removing 2 screws from each plate.

| Diagram 4b |

11) Remove the cover plate and gasket from the underside of the floor of the firebox.

| Firebox Base |

12) Install gaskets onto light assembly mounting plates and feed wires thru the underside of the firebox base. Left side shown, repeat for right side.

| Diagram 3 |

Important: 120 Volt AC power is required for the optional light. The receptacle box will be installed on the lower left corner of the unit and will need to be wired by a qualified electrician prior to the optional light installation. The neutral (wider) slot of the polarized receptacle should be at the top. A wall mounted switch should be installed to turn the accent lighting on/off. See wiring diagram in the instruction manual.
13) Install each light assembly from the underside of the floor of the firebox. Secure with 2 screws as shown below.

14) Install a bulb into each light assembly.  

**Note:** Oils from hands will shorten the life of the bulbs, do not handle bulbs with bare hands.

15) Install two light diffusers on to the base tray.

16) Secure diffusers onto base tray from the backside of the tray with 2 screws.

17) Reinstall base tray with light diffusers - use caution when installing do not damage the bulb.

**Note:** The ground wire will need to be pulled back out of the protective casing to be able to reach the ground lug. Gently pull the end of the green wire backwards exposing enough wire to reach ground lug.

18) Install amber glass on to light diffusers.  

**Note:** Glass is longer than diffuser for ease of removal.

19) Reverse steps 9 - 1.
FLUSH GLASS DOOR INSTALLATION

The standard flush door comes with a black frame. To install the frame, simply hook the top door flange onto the top of the unit and swing the door towards the unit, see Diagram 1.

Be careful that the glass gasket does not roll up; there must be a gap between the gasket and the door lip to ensure that the door sits securely on the unit, see Diagram 2.

NOTE: Install the Finishing Trim prior to installing the Flush Louvers.

1) Install the Finishing Trim sides as shown in the diagram; line up the holes in the side trim with the holes in the firebox side.
2) Secure with 2 screws per side.
3) Loosen the 2 screws in the top inside edge of the firebox.
4) Slide the Finishing Trim Top over the Side Trim pieces and fit the bottom bracket slots over the screws. Tighten the 2 screws to secure in place.

OPTIONAL FINISHING TRIM INSTALLATION

NOTE: Use the hook to pull the spring out until you can put the hook into the slot on the bottom door bracket. Repeat for 2nd spring. See Diagram 3.

Use the hook to pull the spring out until you can put the hook into the slot on the bottom door bracket. Repeat for 2nd spring. See Diagram 3.

To remove the flush door, reverse the above steps.

Diagram 1

Diagram 2

Diagram 3
LOUVERS / FLUSH PANEL INSTALLATION

1. To install the lower louver or flush panel - line up the 2 hinges with the brackets in the unit as shown below.

2. Attach the each hinge to the corresponding bracket with 2 screws as shown below.

3. Flip the hinges down to 90° - line up the louver / flush panel as shown below.

4. Fasten the hinges to the louver / flush panel with 3 screws each as shown below.

5. Flip up the louver / flush panel to close.

6. To install the top louver / flush panel - line up the 2 tabs on the louver / flush panel with the corresponding bracket clip on the inside top of the unit (see below).

Location of bracket clips in unit.
**FULL SCREEN ARCH DOOR AND FRAME INSTALLATION**

1) Remove glass door (refer to glass door removal in the manual).

2) Install 4 Phillips screws (supplied with packaging) to the inside walls of the unit (see Diagram 1 for locations).

   **Do not tighten the screws - leave them loose for the next step.**

3) Remove 2 screws from inside the firebox in the location shown below.

4) Slide bracket into slot on the back of the full screen door frame. See diagram 3.

5) Lift screen doors off of door frame to reduce the weight during installation.

6) Mount the door frame onto 4 loosened screws from step 2 and retighten.

   **Note:** The door frame is adjustable **up** by 3/4” to accommodate for finished flooring.

   The door frame can also be adjusted **out** 3/4” from the unit to accommodate finishing materials. See Diagram 4.

---

*Diagram 1*

*Diagram 2*

*Diagram 3*

*Diagram 3a*

*Diagram 4*
7) Secure the bracket installed in Step 4 - to the inside of the firebox in the same location and with the same screws from Step 3.

8) Reinstall the glass door.

9) To install the lower screen mesh panel - line up the 2 hinges with the brackets in the unit as shown below.

10) Attach each hinge to the corresponding bracket with 2 screws as shown below.

11) Flip the hinges down to 90° - line up the lower mesh screen door as shown below.

12) Fasten the hinges to the lower screen mesh panel with 3 screws each as shown below.

13) Flip up the lower screen mesh panel to close.
14) To install the top panel - line up the 2 tabs on the panel with the corresponding bracket clip on the inside top of the unit and slide into place (see below).

15) The full screen doors are stabilized by 2 magnets which are attached to a bracket. Install the bracket to the flange at the base of the unit using 2 screws. There are 2 hole locations on the bracket to accommodate flush wall & thicker finishing materials.

16) Re-hang the screen doors.


**OPERATING INSTRUCTIONS**

1) Read and understand these instructions before operating this appliance.

2) Check to see that all wiring is correct and enclosed to prevent possible shock.

3) Check to ensure there are no gas leaks.

4) Make sure the glass in the door frame is properly positioned. Never operate the appliance with the glass removed.

5) Verify that the venting and cap are unobstructed.

6) Ensure that the brick panels are installed.

7) Verify log placement. If the pilot cannot be seen when lighting the unit, the logs have been incorrectly positioned.

8) The unit should never be turned off, and on again without a minimum of a 60 second wait.

**LIGHTING PROCEDURE**

1) Plug the power cord into a power outlet. Turn on ON/OFF switch if optional Remote is used.

2) Press and release on ON/OFF button once on the remote control.

3) After approximately 4 seconds the spark ignition system will spark for 60 seconds to light the main burner.

4) The unit will turn on.

**SHUTDOWN PROCEDURE**

1) Turn ON/OFF switch or press and release the ON/OFF button once if using optional Remote Control.

2) If service is to be performed - you must disconnect both sources of power to the unit, the main power and battery.

**FIRST FIRE**

The first fire in your fireplace is part of the paint curing process. To ensure that the paint is properly cured, it is recommended that you burn your fireplace for at least four (4) hours the first time you use it with the fan on. When first operated, the unit will release an odour caused by the curing of the paint, the burning off of any oils remaining from manufacturing. Smoke detectors in the house may go off at this time. Open a few windows to ventilate the room for a couple of hours. The glass panel may require cleaning after the unit has cooled down.

**DO NOT ATTEMPT TO CLEAN THE GLASS WHILE IT IS HOT.**

Note: When the glass is cold and the appliance is lit, it may cause condensation and fog the glass. This condensation is normal and will disappear in a few minutes as the glass heats up.

**DO NOT BURN THE APPLIANCE WITHOUT THE GLASS FRONT IN PLACE.**

During the first few fires, a white film may develop on the glass front as part of the curing process. The glass should be cleaned or the film will bake on and become very difficult to remove. Use a non-abrasive cleaner and NEVER clean the glass while it is hot.

**NORMAL OPERATING SOUNDS OF GAS APPLIANCES**

It is possible that you will hear some sounds from your gas appliance. This is perfectly normal due to the fact that there are various gauges and types of steel used within your appliance. Listed below are some examples. All are normal operating sounds and should not be considered as defects in your appliance.

**AERATION ADJUSTMENT**

The burner aeration is factory set but may need adjusting due to either the local gas supply or altitude. Open the air shutter for a blue flame or close for a more yellow flame.

**Minimum Air Shutter Opening:**

<table>
<thead>
<tr>
<th>NG</th>
<th>LP</th>
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<tr>
<td>1/4&quot;</td>
<td>1/2&quot;</td>
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</tbody>
</table>

**CAUTION:** Carbon will be produced if air shutter is tightly closed.

**Note:** Any damage due to carboning resulting from improperly setting the aeration controls is NOT covered under warranty.

**Burner Tray:**

The burner tray is positioned directly under the burner and is made of a different gauge material from the rest of the firebox and body. Therefore, the varying thicknesses of steel will expand and contract at slightly different rates which can cause "ticking" and "cracking" sounds. You should also be aware that as there are temperature changes within the unit these sounds will likely re-occur. Again, this is normal for steel fireboxes.

**Pilot Flame:**

While the pilot flame is on it can make a very slight "whisper" sound.

**Gas Control Valve:**

As the gas control valve turns ON and OFF, a dull clicking sound may be audible, this is normal operation of a gas regulator or valve.

**Unit Body/Firebox:**

Different types and thicknesses of steel will expand and contract at different rates resulting in some "cracking" and "ticking" sounds will be heard throughout the cycling process.

**Blower Thermodisc:**

When this thermally activated switch turns ON it will create a small "clicking" sound. This is the switch contacts closing and is normal.
COPY OF LIGHTING PLATE INSTRUCTIONS

FOR YOUR SAFETY READ BEFORE LIGHTING

This appliance must be installed in accordance with local codes, if any; if none, follow the National Fuel Gas Code, ANSI Z223.1/NFPA 54, or Natural Gas and Propane Installation Codes, CSA B149.1.

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life. Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to the owner's information manual provided with this appliance. For assistance or additional information consult a qualified installer, service agency or gas supplier.

AVERTISSEMENT. Quiconque ne respecte pas à la lettre les instructions dans la présente notice risque de déclencher un incendie ou une explosion entraînant des dommages, des blessures ou la mort.

Une installation, d’ajustement, de modification, de service ou d’entretien peut provoquer des blessures ou des dommages matériels. Reportez-vous au manuel du propriétaire de l’information fournie avec cet appareil. Pour obtenir de l’aide ou des informations supplémentaires consultez un installateur qualifié, une agence de service ou fournisseur de gaz.

A) This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.

B) BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

WHAT TO DO IF YOU SMELL GAS
- Do not try to light any appliance.
- Do not touch any electric switch, do not use any phone in your building.
- Immediately call your gas supplier from a neighbors phone. Follow the gas supplier’s instructions.
- If you cannot reach your gas supplier, call the fire department.

C) Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and replace any part of the control system and any gas control which has been underwater.

A) Cet appareil est muni d’un dispositif d’allumage qui allume automatiquement la veilleuse. Ne tentez pas d’allumer la veilleuse manuellement.

B) AVANT DE FAIRE FONCTIONNER, reniflez tout autour de l’appareil pour déceler une odeur de gaz. Reniflez près du plancher, car certains gaz sont plus lourds que l’air et peuvent s’accumuler au niveau du sol.

QUE FAIRE SI VOUS SENTEZ UNE ODEUR DE GAZ :
- Ne pas tenter d’allumer d’appareil
- Ne touchez à aucun interrupteur; ne pas vous servir des téléphones se trouvant dans le bâtiment.
- Appelez immédiatement votre fournisseur de gaz depuis un voisin. Suivez les instructions du fournisseur.
- Si vous ne pouvez rejoindre le fournisseur, appelez le service des incendies

C) N’utilisez pas cet appareil s’il a été plongé dans l’eau, même partiellement. Faites inspecter l’appareil par un technicien qualifié et remplacez toute partie du système de contrôle et toute commande qui ont été plongés dans l’eau

CAUTION: Hot while in operation. Do not touch. Severe Burns may result. Due to high surface temperatures keep children, clothing and furniture, gasoline and other liquids having flammable vapors away. Keep burner and control compartment clean. See installation and operating instructions accompanying appliance.

LIGHTING INSTRUCTIONS

1) Turn on ON/OFF switch
2) After approximately 4 seconds the spark ignition system will spark for 60 seconds to light the main burner.
3) The unit will turn on.

Note: The first attempt to ignition will last approximately 60 seconds. If there is no flame ignition (rectification) the board will stop sparking for approximately 35 seconds. After this wait time, the board will start a second try for ignition by sparking for approximately 60 seconds. If there is still no positive ignition after the second attempt the board will go into lock out.

The system will need to be reset as follows (after going into lock out mode):
- Wait 5 minutes - turn the system off using ON/OFF switch.
- After approximately 2 seconds turn on ON/OFF switch or press ON/OFF button if using optional remote.
- Unit will repeat step 2.

1) Appuyez le bouton ON / OFF
2) Attendez 4 secondes. Le système d’allumage produira des étincelles pendant 60 secondes afin d’amorcer le brûleur principal.
3) Les flammes s’allumeront.

Remarque : Au premier allumage, le système tente d’allumer les flammes pendant 60 secondes. Si l’essai est infructueux, le système fait une pause de 35 secondes. C’est ce qu’on appelle l’étape de rectification. Ce délai écoulé, le système tente à nouveau d’allumer les flammes en produisant des étincelles pendant 60 secondes. Si les flammes ne s’allument toujours pas, le système se met en mode verrouillage.

Il faut alors le réinitialiser en suivant les étapes ci-dessous (pour le déverrouiller) :
- Attendez 5 minutes et éteindre l’appareil en réglant l’interrupteur à la position « OFF » ;
- Attendez 2 secondes et rallumer le système à l’aide de l’interrupteur ou de la télécommande.
- L’unité répétera l’étape 2.

TO TURN OFF GAS APPLIANCE

1) Turn off ON/OFF switch
2) If service is to be performed - you must disconnect power to the unit, from the battery pack, refer to manual.

1) Appuyez sur le bouton ON / OFF
2) Si le service est effectué, vous devez débrancher l’appareil, du bloc-piles, voir le manuel d’instruction pour plus de détails.

DO NOT REMOVE THIS INSTRUCTION PLATE
MAINTENANCE INSTRUCTIONS

1) Always turn off the gas valve before cleaning. For relighting, refer to lighting instructions. Keep the burner and control compartment clean by brushing and vacuuming at least once a year. When cleaning the logs, use a soft clean paint brush as the logs are fragile and easily damaged.

2) Clean appliance and door with a damp cloth (never when unit is hot). Never use an abrasive cleaner. The glass should be cleaned with a gas fireplace glass cleaner. **The glass should be cleaned when it starts looking cloudy.**

3) The heater is finished in a heat resistant paint and should only be refinished with heat resistant paint. Regency® uses StoveBright Paint - Metallic Black #6309.

4) Make a periodic check of burner for proper position and condition. Visually check the flame of the burner periodically, making sure the flames are steady; not lifting or floating. If there is a problem, call a qualified service person.

5) The appliance and venting system must be inspected before use, and at least annually, by a qualified field service person, to ensure that the flow of combustion and ventilation air is not obstructed.

**Note:** Never operate the appliance without the glass properly secured in place.

6) Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

7) In the event this appliance has been serviced check that the vent-air system has been properly resealed & reinstalled in accordance with the manufacturer’s instructions.

8) Verify operation after servicing.

**General Vent Maintenance**

Conduct an inspection of the venting system semi-annually. Recommended areas to inspect as follows:

1) Check the Venting System for corrosion in areas that are exposed to the elements. These will appear as rust spots or streaks, and in extreme cases, holes. These components should be replaced immediately.

2) Remove the Cap, and shine a flashlight down the Vent. Remove any bird nests, or other foreign material.

3) Check for evidences of excessive condensation, such as water droplets forming in the inner liner, and subsequently dripping out the joints. Continuous condensation can cause corrosion of caps, pipe, and fittings. It may be caused by having excessive lateral runs, too many elbows, and exterior portions of the system being exposed to cold weather.

4) Inspect joints, to verify that no pipe sections or fittings have been disturbed, and consequently loosened. Also check mechanical supports such as Wall Straps, or plumbers’ tape for rigidity.

**LOG REPLACEMENT**

The unit should never be used with broken logs. Turn off the gas valve and allow the unit to cool before opening door and carefully remove the logs. (The pilot light generates enough heat to burn someone.) If for any reason a log should need replacement, you must use the proper replacement log. The position of these logs must be as shown in the diagrams under Log Installation.

**Note:** Improper positioning of logs may create carbon build-up and will severely alter the unit’s performance which is not covered under warranty.

**GLASS GASKET**

If the glass gasket requires replacement use a tadpole glass gasket (Part # 936-155).

**DOOR GLASS**

Your Regency® fireplace is supplied with high temperature 5mm-Ceramic glass. If your glass requires cleaning, we recommend using an approved glass cleaner available at all authorized dealers. Do not use abrasive materials.

**CAUTION & WARNINGS:**

* Do not clean when the glass is hot.
* The use of substitute glass will void all product warranties.
* Care must be taken to avoid breakage of the glass.
* Do not strike or abuse the glass.
* Do not operate this appliance without the glass front or with a cracked or broken glass front.
* Wear gloves when removing damaged or broken glass.
* Replacement of the glass panels should be done by a licensed or qualified service person.

**GLASS REPLACEMENT**

In the event that you break your glass by impact, purchase your replacement from an authorized Regency dealer only. Replacement glass (Part #940-362/P) is shipped already installed into the door frame. Reinstall as per Glass Door Installation in the “Glass Door Removal” section.
ACCENT LIGHT BULB REPLACEMENT

1) Shut off electrical supply.
2) Remove Full Screen Door and bottom Louver if installed.
3) Remove the glass door - see instructions in manual.
4) Remove the logs, lava rock and vermiculite if installed.
5) Remove the brick or inner panels if installed - see instructions in manual.
6) Remove the burner and rear log tray - see below.

7) Slide the burner assembly to the right to release it from the orifice, then lift it out.

8) Remove the 2 screws securing the rear log tray and lift out. Diagram 3

9) Remove the 2 screws securing the base tray - lift base tray up and out. Diagram 4a and 4b.

10) Replace the bulbs as necessary.

Note: Oils from hands will shorten the life of the bulbs, do not handle bulbs with bare hands.

11) Reverse steps 9 - 1.
MAINTENANCE

VALVE REPLACEMENT

1) Shut off the gas and electrical supply.
2) Remove the louvers
3) Open the flush door and remove the door.
4) Remove the logs.
5) Remove the burner/grate assembly by removing the 2 screws.

Diagram 1: Remove the left and right screws.

6) Slide the burner assembly to the right to release it from the orifice, then lift it out.

Diagram 2: Slide burner assembly to the right and then remove.

7) Remove the 2 screws securing the rear log tray and lift out. Diagram 3

Diagram 3

8) Remove the 2 screws securing the burner tray - lift burner tray up and out. Diagram 4a and 4b.

Diagram 4a

Diagram 4b

9) Disconnect the inlet gas line. See Diagram 5.

Diagram 5

10) Disconnect the EV1, EV2, and ground wires from the valve - as shown below.

Diagram 6

11) Remove the 14 screws securing the valve tray assembly in place (Diagram 7) and then lift the entire assembly out. Also remove the valve gasket.

Diagram 7

INSTALLING VALVE

1) Place new valve tray and gasket into position.
2) Reinstall the 14 hold down screws.
3) Connect the EV1, EV2 and ground wires to the appropriate connections on the valve.
4) Reinstall the rear log tray.
5) Install burner/grate assembly
6) Hook up the gas line and check for gas leaks with a soap and water solution or a gas leak detector. (Do not use open flame for leak testing.)
7) Fire up the unit temporarily
8) Check the manifold pressure.
9) Reinstall the logs and brick panels as needed.
10) Reinstall the door and replace the louvers.
11) Fire up the unit again and check for proper flame appearance and glow on logs.
# MAIN ASSEMBLY

<table>
<thead>
<tr>
<th>Part #</th>
<th>Description</th>
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<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1) 506-086</td>
<td>Top Insulation Plate</td>
<td>18) 506-917</td>
<td>Fan Assembly</td>
</tr>
<tr>
<td>2) 506-074</td>
<td>Top Insulation</td>
<td>19) 910-215/P</td>
<td>Fan Motor (120 Volts)</td>
</tr>
<tr>
<td>3) 506-513</td>
<td>Flue Collar Outer Assembly</td>
<td>20) 910-813</td>
<td>Power Cord (120 Volts)</td>
</tr>
<tr>
<td>4) 556-095</td>
<td>Flue Collar Gasket</td>
<td>21) 910-330</td>
<td>Fan Speed Control</td>
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<tr>
<td>5) 506-000</td>
<td>Exhaust Gasket</td>
<td>22) 904-586</td>
<td>Knob - Speed Control</td>
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<td>6) *</td>
<td>Flue Collar Inner Assembly</td>
<td>23) 910-142</td>
<td>Thermodisc - Fan Auto ON/OFF</td>
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<tr>
<td>7) 596-042F</td>
<td>Top Relief Plate</td>
<td>24) 946-000</td>
<td>Round Duct Adaptor</td>
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<td>8) 476-023</td>
<td>Relief Gasket - Door Top</td>
<td>25) 910-367</td>
<td>Box - Plastic Switch Receptacle</td>
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<tr>
<td>9) 11-012</td>
<td>Ignition Module</td>
<td>26) 910-412</td>
<td>Fan Speed Controller</td>
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<td>10) 820-389</td>
<td>Thermodisc Bracket</td>
<td>27) 910-417</td>
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<td>11) 946-006</td>
<td>Grill Plate - White</td>
<td>28) 910-366</td>
<td>Switch Cover Plate - White</td>
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<td>12) 948-259</td>
<td>Spring Handle Lever</td>
<td>29) 946-002</td>
<td>Round to Oval Adaptor</td>
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<tr>
<td>13) 948-025</td>
<td>Spring Door Extension</td>
<td>30) 946-005</td>
<td>Wall Adaptor Plate - White</td>
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<td>14) 940-362/P</td>
<td>Ceramic Glass</td>
<td>31) 946-001</td>
<td>Oval Duct Adaptor</td>
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<tr>
<td>15) 506-083</td>
<td>Door Frame</td>
<td>32) 946-007</td>
<td>Angle Bracket</td>
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<tr>
<td>16) *</td>
<td>Outerbox Assembly</td>
<td>33) 946-517/P</td>
<td>Fan Assembly - Heat Wave</td>
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<tr>
<td>17) *</td>
<td>Firebox Assembly</td>
<td>34) 946-004</td>
<td>Junction Box</td>
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<tr>
<td>18) 506-959</td>
<td>Optional Accent Light</td>
<td>35) 918-920</td>
<td>Manual</td>
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* Not available as a replacement part.
### BURNER ASSEMBLY

<table>
<thead>
<tr>
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<tbody>
<tr>
<td>1) 506-070</td>
<td>Rear Log Tray</td>
<td>904-660</td>
<td>Orifice #30 NG</td>
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<td>506-525</td>
<td>B41XTE Burner Assembly NG</td>
<td>904-431</td>
<td>Orifice #49 LP</td>
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<td>506-530</td>
<td>B41XTE Burner Assembly LP</td>
<td>506-574 E/P</td>
<td>Valve Assembly - NG</td>
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<td>4) 506-531</td>
<td>B41XTE Grate Assembly</td>
<td>506-576 E/P</td>
<td>Valve Assembly - LP</td>
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<tr>
<td>6) 911-004</td>
<td>Valve NG SIT 886</td>
<td>506-003</td>
<td>Valve Assembly Gasket</td>
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<tr>
<td>911-005</td>
<td>Valve LP SIT 886</td>
<td>15) 506-062</td>
<td>Base Tray</td>
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<tr>
<td>7) 506-072</td>
<td>Valve Shield</td>
<td>506-930</td>
<td>Log Set</td>
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<td>8)</td>
<td>Valve Mounting</td>
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<tr>
<td>9) 506-055</td>
<td>Valve Tray Plate</td>
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<tr>
<td>10)</td>
<td>Air Deflector</td>
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<tr>
<td>11)</td>
<td>Pilot Holder Extruded</td>
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<tr>
<td>12) 911-006</td>
<td>Pilot Assembly - NG</td>
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<tr>
<td>911-007</td>
<td>Pilot Assembly - LP</td>
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<td></td>
<td>Flame Sensor</td>
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<tr>
<td></td>
<td>Igniter</td>
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![Diagram of BURNER ASSEMBLY components](image-url)
ACCESSORIES

<table>
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<tr>
<th>Part #</th>
<th>Description</th>
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<tbody>
<tr>
<td>1) 506-946</td>
<td>3-Sided Finishing Trim</td>
</tr>
<tr>
<td>2) 507-920</td>
<td>Louvers Set - Black</td>
</tr>
<tr>
<td>507-924</td>
<td>Louvers Set - Gold / Black</td>
</tr>
<tr>
<td>507-926</td>
<td>Louvers Set - Steel / Black</td>
</tr>
<tr>
<td>3) 506-916</td>
<td>Black Flush Panels - Set</td>
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<tr>
<td>4) 506-901</td>
<td>Brick Panels - Standard Brown</td>
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<tr>
<td>506-902</td>
<td>Brick Panels - Standard Red</td>
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<tr>
<td>506-905</td>
<td>Brick Panels - Standard Charcoal Gray</td>
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<td>5) 506-907</td>
<td>Inner Panels - Brushed Stainless Steel</td>
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<tr>
<td>506-908</td>
<td>Inner Panels - Black Enamel</td>
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<td>6) 507-940</td>
<td>Full Screen Doors - Black</td>
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<tr>
<td>507-942</td>
<td>Full Screen Doors - Midnight Grey</td>
</tr>
<tr>
<td>507-944</td>
<td>Full Screen Doors - Midnight Brown</td>
</tr>
</tbody>
</table>
Regency® Fireplace Products are designed with reliability and simplicity in mind. In addition, our internal Quality Assurance Team carefully inspects each unit thoroughly before it leaves our facility. FPI Fireplace Products International Ltd. is pleased to extend this limited lifetime warranty to the original purchaser of a Regency® Product. This warranty is not transferable.

The Warranty: Limited Lifetime

The combustion chamber, heat exchanger, burner tubes/pans, logs, brick panels and gold plating (against defective manufacture only) are covered under the Limited Lifetime Warranty for five (5) years for parts and subsidized labour* and parts only thereafter.

Glass is covered for lifetime against thermal breakage only, parts and subsidized labour* for five (5) years and parts only thereafter from date of purchase.

External casting, surrounds and grills are covered against cracks and warps resulting from manufacturer defects, parts and subsidized labour* for three (3) years from the date of purchase and parts only thereafter.

Special Finishes - One year on brushed nickel and antique copper full screens and doors. You can expect some changes in color as the product "ages" with constant heating and cooling. FPI warrants the product for any manufacturing defects on the original product. However, the manufacturers warranty does not cover changing colors and marks, ie. finger prints, etc applied after the purchase of the product. Damage from the use of abrasive cleaners is not covered by warranty.

Electrical and mechanical components such as blowers, switches, wiring, thermodiscs, FPI remote controls, spill switches, thermopiles, thermocouples, pilot assembly components, and gas valves are covered for two years parts and one year subsidized labour* from the date of purchase. Blowers and valves replaced under warranty are considered repairs and continue as if new with appliance. i.e. twelve (12) months from original purchase date of appliance with a minimum of three (3) months coverage from date of replacement.

FPI venting components are covered parts and subsidized labour* for three (3) years from date of purchase.

Simpson Dura-Vent venting components (Direct Vent units) are covered by Simpson Dura-Vent Inc. warranty.

Repair/replacement parts purchased by the consumer from FPI after the original coverage has expired on the unit will carry a 90 day warranty, valid with a receipt only. Any item shown to be defective will be repaired or replaced at our discretion. No labor coverage is included with these parts.

Conditions:

Any part or parts of this unit which in our judgement show evidence of such defects will be repaired or replaced at FPI's option, through an accredited distributor or agent provided that the defective part be returned to the distributor or agent Transportation Prepaid, if requested.

Porcelain/Enamel - Absolute perfection is either guaranteed nor commercially possible. Any chips must be reported and inspected by an authorized dealer within three days of installation. Reported damage after this time will be subject to rejection.

It is the general practice of FPI to charge for larger, higher priced replacement parts and issue credit once the replaced component has been returned to FPI and evaluated for manufacturer defect.

The authorized selling dealer is responsible for all in-field service work carried out on your Regency® product. FPI will not be liable for results or costs of workmanship from unauthorized service persons or dealers.

All claims must be submitted to FPI by authorized selling dealers. It is essential that all submitted claims provide all of the necessary information including customer name, purchase date, serial #, type of unit, problem, and part or parts requested, without this information the warranty will be invalid.

Exclusions:

This limited Lifetime Warranty does not extend to or include paint, door or glass gasketing or trim.

At no time will FPI be liable for any consequential damages which exceed the purchase price of the unit. FPI has no obligation to enhance or modify any unit once manufactured. ie. as products evolve, field modifications or upgrades will not be performed.

FPI will not be liable for travel costs for service work.

Installation and environmental problems are not the responsibility of the manufacturer and therefore are not covered under the terms of this warranty policy.

Embers, rockwool, gaskets, door handles and paint are not covered under the terms of this warranty policy.

Any unit which shows signs of neglect or misuse is not covered under the terms of this warranty policy.

The warranty will not extend to any part which has been tampered with or altered in any way, or in our judgment has been subject to misuse, improper installation, negligence or accident, spillage or downdrafts caused by environmental or geographical conditions, inadequate ventilation, excessive offsets, negative air pressure caused by mechanical systems such as furnaces, fans, clothes dryer, etc.

Freight damage to stoves and replacement parts is not covered by warranty and is subject to a claim against the freight carrier by the dealer.

FPI will not be liable for acts of God, or acts of terrorism, which cause malfunction of the appliance.

Performance problems due to operator error will not be covered by this warranty policy.

Products made or provided by other manufacturers and used in conjunction with the operation of this appliance without prior authorization from FPI, may nullify your warranty on this product.

Any alteration to the unit which causes sooting or carboning that results in damage to the interior / exterior facia is not the responsibility of FPI.

* Subsidy according to job scale as predetermined by FPI.
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Installer: Please complete the following information

Dealer Name & Address: ______________________________________________
___________________________________________________________________
Installer: ___________________________________________________________
Phone #: _____________________________________________________________
Date Installed: _________________________________________________________
Serial No.: ___________________________________________________________